



Plant Hamburg

Speira GmbH, Aluminiumstraße, D-21129 Hamburg Alumeco Service GmbH Haide Feld 1 06869 COSWIG DEUTSCHLAND	<b>Packing List No./Position</b>	1450652190 000010
	<b>Order-No./Pos./Custo.-No.</b>	1051439/ 000090/ 129619
	<b>Customer order No.</b>	120636648 consignment
	<b>Material-No.</b>	85929050/
	<b>Alloy</b>	5754
	<b>Temper</b>	H22
	<b>Dimensions (Th. x W)</b>	4,000 x 1500,00 mm

<b>Technical Requirements</b> EN 485-1+ 2+ 4, EN 515, EN 573-3 EN 15088	<b>Sales text</b> 6003212 RID 500 mm - RAD. ca. 1800 mm Achse waagerecht Dickentol.: 1/2 EN, nur im Minus Art.1117137
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Batch Traceability

Origin	Package-No.	Cast Batch No.	Checkpoint	Weight [kg]	No. of Pieces	Master ID
37633301	37633301	1001025822023	37633301	7.635	1	37633301

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	3,780	220	130	11,0						
max.	4,000	270								
37633301	3.901	263	198	15.4						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
100102582 2023	0.18	0.31	0.04	0.28	0.34	2.9	0.07	0.02	0.02

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 29.09.2023