



impexmetal s.a.
ALUMINIUM KONIN

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INSPECTION CERTIFICATE
EN 10204/3.1

No 135599/4

Date: 2018-06-07

ORDER No	P061483
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GOODS DESCRIPTION				
Alloy	Batch No	Dimensions [mm]		Temper
EN-AW 5754	135599/4	Thickness	4,000	H22
		Width	1500,00	
		Length	3000,00	

CHEMICAL ANALYSIS [%]									
Heat/Melt No	Fe	Si	Cu	Mg	Mn	Cr	Ti	Zn	Other
18303202	0,335	0,212	0,046	2,867	0,245	0,059	0,024	0,041	

MECHANICAL AND OTHER PROPERTIES					
Slab/Coil No	Rm	R _{p0,2}	A ₅₀	Hardness	Other
	[MPa]	[MPa]	[%]	[HB, V]	
18303202	220	140	22	-	-

Tolerance of dimensions and the shape - positive result

WE HEREBY CERTIFY THAT THE GOODS COMPLY WITH YOUR ORDER AND NORM:

EN485-1,2,4; EN573-3; EN15088



1436-CPR-0032
2013

CENTRAL LABORATORY
Laboratory Foreperson
Waldemar Dobry

TRANSPORT and STORAGE CONDITIONS OF ALUMINIUM STRIPS AND SHEETS BY CUSTOMER

Strips (sheets) should be transported by covered, dry and clean means of transport preserving current regulation, protecting it from mechanical damage, humidity and harmful environmental factors.

Strips (sheets) should be stored in covered, dry and clean rooms protecting them from humidity and action of active chemicals. Protection of coil edges against mechanical damage should be taken into special attention. Butting face damage can cause difficulties in uncoiling process.

The storage temperature room should be stable. Changes of the temperature in stock cause that air moisture is condensed on the strip surface, in consequence of capillary activity, between coils, penetrates inside and inducing corrosion.

Disregard of above mentioned transport and storage conditions absolves supplier from responsibilities for material quality.