



**impexmetal s.a.**  
**ALUMINIUM KONIN**

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**INSPECTION CERTIFICATE**

**No 144320/2**

**Date: 2018-10-29**

**EN 10204/3.1**

<b>ORDER No</b>	<b>P064441</b>
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<b>GOODS DESCRIPTION</b>				
Alloy	Batch No	Dimensions [mm]		Temper
<b>EN-AW 5754</b>	<b>144320/2</b>	Thickness	<b>1,000</b>	<b>H22</b>
		Width	<b>1500,00</b>	
		Length	<b>3000,00</b>	

<b>CHEMICAL ANALYSIS [%]</b>									
Heat/Melt No	Fe	Si	Cu	Mg	Mn	Cr	Ti	Zn	Other
<b>18616851</b>	<b>0,372</b>	<b>0,230</b>	<b>0,043</b>	<b>2,841</b>	<b>0,223</b>	<b>0,031</b>	<b>0,033</b>	<b>0,035</b>	

<b>MECHANICAL AND OTHER PROPERTIES</b>					
Slab/Coil No	Rm	R <sub>p0,2</sub>	A <sub>50</sub>	Hardness	Other
	[MPa]	[MPa]	[%]	[HB, V]	
<b>18616851</b>	<b>220</b>	<b>137</b>	<b>24</b>	<b>-</b>	<b>-</b>

Tolerance of dimensions and the shape - positive result

**WE HEREBY CERTIFY THAT THE GOODS COMPLY WITH YOUR ORDER AND NORM:**

**EN485-1,2,4; EN573-3; EN15088**



*[Signature]*  
CENTRAL LABORATORY  
Laboratory Foreperson  
Waldemar Dobry

**TRANSPORT and STORAGE CONDITIONS OF ALUMINIUM STRIPS AND SHEETS BY CUSTOMER**

Strips (sheets) should be transported by covered, dry and clean means of transport preserving current regulation, protecting it from mechanical damage, humidity and harmful environmental factors.

Strips (sheets) should be stored in covered, dry and clean rooms protecting them from humidity and action of active chemicals. Protection of coil edges against mechanical damage should be taken into special attention. Butting face damage can cause difficulties in uncoiling process.

The storage temperature room should be stable. Changes of the temperature in stock cause that air moisture is condensed on the strip surface, in consequence of capillary activity, between coils, penetrates inside and inducing corrosion.

Disregard of above mentioned transport and storage conditions absolves supplier from responsibilities for material quality.