



ARCONIC
Innovation, engineered.

Arconic Europe

Brazing, Commercial Transportation & Industrial Solutions

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INSPECTION CERTIFICATE

BE Group OY AB
LAHTI Kirkkaat / Ovet 5-7
Vanhanradankatu 42
15522 LAHTI
Finland

EN 10204 3.1

Ordernumber Arconic **049454002**
Date 20/03/18
Certificate number W18124078
Shipment doc.ref. **461555**

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
PO60138	5754	H22	2984 kg	4100301175
Global specification				
ALU SHEET 5754 H22 EN Mill finish				
Dimensions T x W x L 6.0000 x 1500.00 x 3000.0 mm				
Remarks				

Chemical composition										5754		
Cast no		%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti	Others	
											%Each	Total
1890146	0412A	0.20	0.31	0.040	0.16	2.97	0.030		0.020	0.013		
1890020	5694A	0.17	0.22	0.035	0.14	2.91	0.016		0.029	0.014		
Limit	Min.					2.60						
	Max.	0.40	0.40	0.10	0.50	3.60	0.30		0.20	0.15	0.050	0.15

Mechanical properties			
Coil nr:	Rm	Rp0.2	A50
0412A	236	176	17.4
1707673			
1707675			
5694A	238	174	16.9
1698397			
Min.	220	130	11.0
Max.	270		
	Sample direction Longitudal		

Approved by
Dr. Szépvölgyi János
Quality manager

We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.