



Aleris Aluminium Duffel BVBA
A. Stocletlaan 87
2570 Duffel - Belgium
www.aleris.com

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INSPECTION CERTIFICATE EN 10204-3.1

YOUR ORDER NUMBER : 120303681
OUR ORDER NUMBER : 89851/01
DOCUMENT NUMBER : V/0080519644

CUSTOMER : ALUMECO METALHANDEL A/S

NAESBYVEJ 26
S / DK-5100 ODENSE C

DIMENSIONS : 2500 X 1250 X 2MM

ARTICLE NO. :

DESCRIPTION: ALU SHEETS EN 5005 H14 ANOD NAT 15MU + PE

ORIGIN OF GOODS : EUROPEAN UNION (BELGIUM)

CHEMICAL COMPOSITION (WEIGHT %)

COIL NUMBER	CAST NUMBER	SI	FE	CU	MN	MG	CR	ZN
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001	2653801	MIN	0,30	0,7	0,20	0,50	0,10	0,25
		MAX	0,16	0,4	0,02	0,81	0,01	0,01

OTHERS : EACH TOTAL : 0,05 MAX
0,15 MAX

MECHANICAL PROPERTIES

TEST-NUMBER /A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING
TRANSVERSAL (T) = LONGITUDINAL
1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI

RM (T)	MPA	A50 (T)
MIN	145	3
MAX	185	

MPA	RP02 (T)	A50 (T)
MIN	120	3
MAX	156	5

UNLESS OTHERWISE MENTIONED, FOLLOWING STANDARDS ARE APPLICABLE :

CHEMICAL COMPOSITION : EN 573-3 / EN 485-3 (HOT) / EN 485-4 (COLD) / T4-T6
 TOLERANCES ON DIMENSIONS AND FORM : EN 573-3 (HOT) / EN 485-3 (HOT) / EN 485-4 (COLD) / T4-T6
 HARDNESS BRINELL : EN ISO 6506-1 /

MECHANICAL PROPERTIES : EN 485-2 ; EN 683-2 (FINSTOCK)
 TENSILE TESTING : ISO 6892-1 ; DIN 29850

THE DELIVERY IS IN ACCORDANCE WITH THE ORDER
THIS CERTIFICATE IS GENERATED BY COMPUTER.

CE
 14
 0780

CONSTRUCTION PRODUCTS REGULATION.
 EN 15088 - (EU) NO 305/2011/EC - DOP NR AAD001
 (HTTP://WWW.ALERIS.COM/LOCATIONS/EUROPE/DUFFEL)

DATE SOLUTION HEAT TREATMENT COIL NUMBER



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HEAD OF LABORATORY,
XAVIER SCHELTJENS

A handwritten signature in black ink, appearing to read "X. Scheltjens", written over a horizontal line.