



Aleris Aluminium Duffel BVBA  
 A. Stocletlaan 87  
 2570 Duffel - Belgium  
 www.aleris.com

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CERTIFICATE EN 10204-3.1

YOUR ORDER NUMBER : 120349645  
 OUR ORDER NUMBER : 06430/01  
 DOCUMENT NUMBER : V/0080550949

CUSTOMER : ALUMECO METALHANDEL A/S

NAESBYVEJ 26  
 S / DK-5100 ODENSE C

DIMENSIONS : 2500 X 1250 X 2MM

ARTICLE NO. :

DESCRIPTION: ALU SHEETS EN 5005 H14 ANOD NAT 15MU + PE

ORIGIN OF GOODS : EUROPEAN UNION ( BELGIUM )

CHEMICAL COMPOSITION (WEIGHT %)

COIL NUMBER	CAST NUMBER	SI	FE	CU	MN	MG	CR	ZN
001	2763601	0,30	0,7	0,20	0,20	0,50	0,10	0,25
		MAX				1,1		
		MIN						
		0,15	0,4	0,01	0,02	0,80	0,01	0,01

OTHERS : EACH TOTAL :

0,05 MAX  
 0,15 MAX

MECHANICAL PROPERTIES

TEST-NUMBER : RM (T) RPO2 (T) A50 (T)  
 MIN MPA 145  
 MAX MPA 185

1 N/MM2 = 1 MPA = 0,1 HBAR  
 /A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

(T) = TRANSVERSAL (L) = LONGITUDINAL

1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI

/O = RANDOM SAMPLING

166 /A 159 4

UNLESS OTHERWISE MENTIONED, FOLLOWING STANDARDS ARE APPLICABLE :

CHEMICAL COMPOSITION : EN 573-3  
 TOLERANCES ON DIMENSIONS AND FORM : EN 485-3 (HOT) / EN 485-4 (COLD) / T4-T6  
 HARDNESS BRINELL : EN ISO 6506-1 / MECHANICAL PROPERTIES : EN 485-2 ; EN 683-2 (FINSTOCK)  
 TENSILE TESTING : ISO 6892-1 ; DIN 29850

THE DELIVERY IS IN ACCORDANCE WITH THE ORDER  
 THIS CERTIFICATE IS GENERATED BY COMPUTER.

**CE** 14  
 CONSTRUCTION PRODUCTS REGULATION.  
 EN 15088 - (EU) NO 305/2011/EC - DOP NR AAD001  
 (HTTP://WWW.ALERIS.COM/LOCATIONS/EUROPE/DUFFEL)

0780

DATE SOLUTION HEAT TREATMENT COIL NUMBER



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HEAD OF LABORATORY,  
XAVIER SCHELTJENS

A handwritten signature in black ink, appearing to read "X. Scheltjens", written over a horizontal line.