



impexmetal s.a.

HUTA ALUMINIUM KONIN®

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INSPECTION CERTIFICATE EN 10204/3.1

No 404998/01 Date 13-12-30

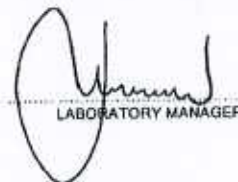
ORDER No	P014772
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GOODS DESCRIPTION			
Alloy	Batch No	Dimensions [mm]	Temper
5754	404998/01	Thickness	2,000
		Width	1500,00
		Length	3000,00
			H22

CHEMICAL ANALYSIS [%]									
Heat/Melt No	Fe	Si	Cu	Mg	Mn	Cr	Ti	Zn	Other
331825	0,316	0,206	0,035	2,809	0,278	0,032	0,027	0,033	

MECHANICAL AND OTHER PROPERTIES					
Slab/Coil No	Rm	R _{p0,2}	A ₅₀	Hardness	Other
	[MPa]	[MPa]	[%]	[HB, V]	
3318251	221	150	21	-	-

WE HEREBY CERTIFY THAT THE GOODS COMPLY WITH YOUR ORDER AND NORM:
EN 485-1,2,4; EN 573-3


LABORATORY MANAGER

TRANSPORT and STORAGE CONDITIONS OF ALUMINIUM STRIPS AND SHEETS BY CUSTOMER
 Strips (sheets) should be transported by covered, dry and clean means of transport preserving current regulation, protecting it from mechanical damage, humidity and harmful environmental factors
 Strips (sheets) should be stored in covered, dry and clean rooms protecting them from humidity and action of active chemicals. Protection of coil edges against mechanical damage should be taken into special attention. Butting face damage can cause difficulties in uncoiling process
 The storage temperature room should be stable. Changes of the temperature in stock cause that air moisture is condensed on the strip surface in consequence of capillary activity between coils, penetrates inside and inducing corrosion
 Disregard of above mentioned transport and storage conditions absolves supplier from responsibilities for material quality