



Plant Hamburg

Hydro Aluminium Rolled Products GmbH, Aluminiumstraße, D-21129 Hamburg Alumeo Finland Oy Ab Kaviokuja 5 FI-20380 TURKU	Packing List No./Position	1450413306 000020
	Order-No./Pos./Custo.-No.	779957/ 000020/ 114823
	Customer order No.	120354278 23.02.2017
	Material-No.	85702089
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W x L)	3.000 x 1,500.00 x 3,000.00 mm

Technical Requirements	Sales text
DIN EN 485-1+ 2+ 4 , DIN EN 515 , DIN EN 573-3	FP_5754-G_H22_011_3_1500_3_oP

Batch Traceability

Origin	Package-No.	Cast Batch No.	Checkpoint	Master ID	Weight [kg]	No. of Pieces
468948011	46894801	380282342017	468948011	468948011	1.032	29
468948012	46894802	380282342017	468948011	468948012	1.032	29
468948013	46894803	380282342017	468948011	468948013	1.032	29
468948014	46894804	380282342017	468948011	468948014	1.032	29
468948015	46894805	380282342017	468948011	468948015	1.032	29
468948016	46894806	380282342017	468948011	468948016	1.032	29
468948017	46894807	380282342017	468948011	468948017	1.032	29
468948018	46894808	380282342017	468948011	468948018	642	18

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	2,890	220	130	10,0						
max.	3,000	270								
468948011	2.949	263	212	15.9						

Chemical Composition (wt.%) of Batch(es)

Alloy:5754 Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
38028234 2017	0.22	0.26	0.06	0.30	0.32	2.9	0.02	0.01	0.02

QM-System accredited to ISO/TS 16949 ISO 9001 & ISO 14001 & EN 50001 We hereby certify, that the material described above has been tested and complies with the terms of the order contract. Dimension & surface inspec. without complaints This inspection certificate has been printed by computer system.		inspection representative	A.Witz
		Sign	WAH2
		Plant	Hamburg
		place of issue	Hamburg 19.04.2017