

Plant Hamburg

Hydro Aluminium Rolled Products GmbH, Aluminiumstraße, D-21129 Hamburg Alumeo Finland Oy Ab Kaviokuja 5 FI-20380 TURKU	Packing List No./Position	1450544276 000040
	Order-No./Pos./Custo.-No.	941872/ 000040/ 114823
	Customer order No.	120514275 25.08.2020
	Material-No.	85698907
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W x L)	5.000 x 1,250.00 x 2,500.00 mm

Technical Requirements DIN EN 485-1+ 2+ 4, DIN EN 515, DIN EN 573-3	Sales text 1000325 Paper Interleaved
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Batch Traceability



Origin	Package-No.	Cast Batch No.	Checkpoint	Master ID	Weight [kg]	No. of Pieces
874382013	87438203	3805107312020	874382011	87849101	1.068	26
874382014	87438204	3805107312020	874382011	87849101	1.068	26
874382015	87438205	3805107312020	874382011	87849101	1.068	26
874382016	87438206	3805107312020	874382011	87849101	1.068	26

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	4,780	220	130	11,0						
max.	5,000	270								
874382011	4.918	250	198	15.6						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
380510731 2020	0.19	0.30	0.05	0.23	0.26	2.9	0.03	0.01	0.02

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	 0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 09.10.2020