



Plant Hamburg

Speira GmbH, Aluminiumstraße, D-21129 Hamburg Alumeco Finland Oy Ab Kaviokuja 5 FI-20380 TURKU	Packing List No./Position	1450646023 000040
	Order-No./Pos./Custo.-No.	1047109/ 000040/ 114823
	Customer order No.	120632334 26.06.2023
	Material-No.	85697609/
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W x L)	2.000 x 1,500.00 x 3,000.00 mm

Technical Requirements EN 485-1+ 2+ 4, EN 515, EN 573-3 EN 15088	Sales text 1054743
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Batch Traceability

Origin	Package-No.	Cast Batch No.	Checkpoint	Weight [kg]	No. of Pieces	Master ID
363723011	36372301	3808708412023	363723011	1.034	44	36380901
363723012	36372302	3808708412023	363723011	1.034	44	36380901
363723013	36372303	3808708412023	363723011	1.034	44	36380901
363723014	36372304	3808708412023	363723011	1.034	44	36380901
363723015	36372305	3808708412023	363723011	1.034	44	36380901
363723016	36372306	3808708412023	363723011	1.034	44	36380901
363723017	36372307	3808708412023	363723011	1.034	44	36380901
363723018	36372308	3808708412023	363723011	1.034	44	36380901
363723019	36372309	3808708412023	363723011	703	30	36380901

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	1,910	220	130	10,0						
max.	2,000	270								
363723011	1.940	248	190	16.8						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
380870841 2023	0.21	0.33	0.05	0.35	0.41	2.8	0.06	0.03	0.02

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 26.07.2023