

Plant Hamburg

Speira GmbH, Aluminiumstraße, D-21129 Hamburg Alumeco Finland Oy Ab Kaviokuja 5 FI-20380 TURKU	Packing List No./Position	1450652425 000030
	Order-No./Pos./Custo.-No.	1051158/ 000030/ 114823
	Customer order No.	120636267 07.08.2023
	Material-No.	85700182/
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W x L)	3.000 x 1,500.00 x 3,000.00 mm

Technical Requirements	Sales text
EN 485-1+ 2+ 4, EN 515, EN 573-3 EN 15088	1054668

Batch Traceability



Origin	Package-No.	Cast Batch No.	Checkpoint	Weight [kg]	No. of Pieces	Master ID
375578011	37557801	3808836442023	375578011	1.030	29	37630801
375578012	37557802	3808836442023	375578011	1.029	29	37630801
375578013	37557803	3808836442023	375578011	1.029	29	37630801
375578014	37557804	3808836442023	375578011	1.029	29	37630801
375578015	37557805	3808836442023	375578011	1.029	29	37630801
375578016	37557806	3808836442023	375578011	1.029	29	37630801
375578017	37557807	3808836442023	375578011	1.029	29	37630801
375578018	37557808	3808836442023	375578011	1.029	29	37630801
375578019	37557809	3808836442023	375578011	817	23	37630801

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	2,890	220	130	10,0						
max.	3,000	270								
375578011	2.960	246	187	10.8						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
380883644 2023	0.28	0.38	0.06	0.28	0.33	2.8	0.05	0.06	0.03

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	 0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 04.10.2023