

Plant Hamburg

Speira GmbH, Aluminiumstraße, D-21129 Hamburg Alumeo Finland Oy Ab Kaviokuja 5 FI-20380 TURKU	Packing List No./Position	1450652524 000010
	Order-No./Pos./Custo.-No.	1051463/ 000010/ 114823
	Customer order No.	120636835 10.08.2023
	Material-No.	85701816/ VERSA 5754
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W x L)	5.000 x 1,500.00 x 3,000.00 mm

Technical Requirements EN 485-1+ 2+ 4, EN 515, EN 573-3 EN 15088	Sales text 1000316 Paper interleaved
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Batch Traceability



Origin	Package-No.	Cast Batch No.	Checkpoint	Weight [kg]	No. of Pieces	Master ID
374911012	37491102	3808837612023	374911011	1.056	18	37660801
374911013	37491103	3808837612023	374911011	1.056	18	37660801
374911014	37491104	3808837612023	374911011	1.056	18	37660801

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	4,760	220	130	11,0						
max.	5,000	270								
374911011	4.814	252	206	15.4						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
380883761 2023	0.26	0.38	0.06	0.29	0.34	2.9	0.05	0.07	0.03

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	 0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 09.10.2023