



Plant Hamburg

Speira GmbH, Aluminiumstraße, D-21129 Hamburg Alumeco Service GmbH Haide Feld 1 D-06869 COSWIG	Packing List No./Position	1450604168 000010
	Order-No./Pos./Custo.-No.	1001000/ 000010/ 129619
	Customer order No.	120582470 16.02.2022
	Material-No.	85930315/
	Alloy	5754
	Temper	H22
	Dimensions (Th. x W)	3,000 x 1500,00 mm

Technical Requirements DIN EN 485-1+ 2+ 4, DIN EN 515, DIN EN 573-3 EN 15088	Sales text 1100146 RID 500 mm - RAD. ca. 1800 mm Achse waagerecht Dickentol.: 1/2 EN, nur im Minus Art.1100146
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Batch Traceability

Origin	Package-No.	Cast Batch No.	Checkpoint	Weight [kg]	No. of Pieces	Master ID
23522201	23522201	810339072022	23522201	9.045	1	23515301

Inspection Results

Checkpoint	Results									
	Thickness mm	Rm MPa	Rp0,2 MPa	A50 (2") %						
min.	2,830	220	130	11,0						
max.	3,000	270								
23522201	2.921	242	171	15.4						

Chemical Composition (wt.%) of Batch(es)

Cast Batch No.	Si %	Fe %	Cu %	Mn %	Mn+ Cr %	Mg %	Cr %	Zn %	Ti %
min.	-	-	-	-	0.10	2.6	-	-	-
max.	0.40	0.40	0.10	0.50	0.6	3.6	0.30	0.20	0.15
81033907 2022	0.23	0.31	0.05	0.33	0.39	2.9	0.06	0.04	0.03

QM-System accredited to IATF 16949 ISO 9001 & ISO 14001 & EN 50001 EN 15088 : 2005. 07. coil / sheet We hereby certify, that the material described above has been tested and complies with the terms of the order contract. This cert. has been printed by computer	0045-CPR-0524		inspection representative	A.Witz
			Sign	WAH2
			Plant	Hamburg
			place of issue	Hamburg 26.04.2022