



ArcelorMittal Bremen GmbH
 Postfach 210220
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 Carl-Benz-Strasse 30
 28237 BREMEN
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A02
 CERTIFICATE
 Inspection certificate 3.1 EN 10204

A03 Page: 01 / 02
20200008064-00

A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
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 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE
000945020
 04.02.2020

A08.1 MANUFACTURER'S ORDER NR **1958451**
 DATE 04.12.2019
 AGENCY'S ORDER NR. GH01ALU010001

A07 CUSTOMER'S ORDER NUMBER
 49609

A06.1 CUSTOMER
Oy AluSteel Ab
 Telakkatie 4
 23500 Uusikaupunki
 Finland

A06.2 CONSIGNEE
Oy AluSteel Ab
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled unpickled coil
QUALITY: S355K2+N-CL1
STANDARD: EN 10025 (00-00-2004)
TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.78

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland



06
0045

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen
 0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance (DoP)

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_V011

DoP-Link

http://dop.arcelormittal.net/pdf/HR00021_CPR2013-07-01_FC_V011_FI_FI.pdf



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A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm
1	3.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	C81 Cu %	C77 Al %	C76 N %	C83 B %	C84 V %	C78 Ti %	C82 Nb %	C79 Cr %	C80 Ni %	C85 Mo %	As %	Sn %
1	237456	00000	26620	021632	.1752	.0117	1.424	.0121	.0052	.0152	.0301	.0047	.0001	.0058	.0014	.0033	.0270	.0301	.0026	.0011	.0012
TOTAL			1	26620																	

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST							BENDTEST
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A45mm %	C50 Fa	
1	237456	00000	26620	021632	90	F	20	398	536	27	1	
TOTAL			1	26620								

We certify hereby that the delivery complies with the above mentioned specification.



BREMEN 05.02.2020

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Kramer

Jarkko Kramer

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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