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A02 CERTIFICATE
A03 Page: 01 / 02
20210074487-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
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A09 DISPATCH NOTE
DATE
0000142928
31.10.2021

A08.1 MANUFACTURER'S ORDER NR
DATE
AGENCY'S ORDER NR.
2188432
16.03.2021
GH13FEH002003

A07 CUSTOMER'S ORDER NUMBER
1114919

A10 PART NUMBER
XR355058P

A06.1 CUSTOMER
FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland

A06.2 CONSIGNEE
Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled pickled coil

QUALITY: AMSTRONG@355MC
S355MC

STANDARD: AM FCE
EN 10149-2 (00-09-2013)

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.79

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland



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 00510 Helsinki
 Finland
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Oy AluSteel Ab
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 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled pickled coil QUALITY: **AMSTRONG@355MC** STANDARD: **AM FCE**
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JITZ 1.79

A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm
3	5.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
3	395300	50000	33920	041107 041107	.0714	.0112	.5335	.0075	.0048	.0229	.0344	.0047	.0001	.0015	.0008	.0242	.0370	.0357	.0038	.0020	.0019
	1		33920		0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
TOTAL		1	33920																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BEND TEST	SHOCK TEST						
					C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43
					PR	MAZ	Temp	yield	Re	strength	Fa	S0	PR	Temp	KV2VP_1	KV2VP_2	KV2VP_3	KV2VP_m
3	395300	50000	33920	041107 041107	0	F	20	386	473	32	1	.8	0	-20	221	196	189	202
	1		33920		90	F	20	408	475	32								
TOTAL		1	33920															

We certify hereby that the delivery complies with the above mentioned specification.


 BREMEN 01.11.2021

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Witt

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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