

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

Page: 01 / 11

20140018173-00

A09 DISPATCH NOTE

DATE
SHIP
NEDLAND

000084497

21.03.2014

A08.1 MANUFACTURER'S ORDER NR 1415628

DATE 08.01.2014

AGENCY'S ORDER NR. FH4CLEP001003

A07 CUSTOMER'S ORDER NUMBER

TL-715/14

A06.1 CUSTOMER

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

A06.2 CONSIGNEE

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

PRODUCT: hot rolled pickled sheet

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (A1:'97)

S355MC

EN 10149-2 (00-09-1995)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

OY Leppinen Steel LTD

Terästie 2

61400 Ylistaro

Finland

A01

 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 02/ 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497
 SHIP 21.03.2014
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | CHEMICAL ANALYSIS | | | | | | | | | | | | | | | | |
|---------------|-----------------|---------------|---------------------|---------------|---------------|-------------------|----------------|----------------|---------------|---------------|---------|---------------|--------|--------|---------|---------|---------|---------|---------|---------|---------|-----------------|
| | | | | | | C71 C % | C73 Si % | C72 Mn % | C74 P % | C75 S % | Cu % | C76 N % | B % | V % | Ti % | Nb % | Cr % | Ni % | Mo % | As % | Sn % | C77 AlS % |
| 3 | 648521 | 99901 | 2695 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166877 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99902 | 2710 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166878 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99903 | 2705 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166879 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99904 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166880 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99905 | 2705 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166881 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99906 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166882 | | | | | | | | | | | | | | | | | | | | | |
| | 648521 | 99907 | 1255 | 7 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 |
| | 4166883 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99901 | 2700 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166691 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99902 | 2690 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166692 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99903 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166693 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99904 | 2700 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166694 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99905 | 2705 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166695 | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99906 | 1440 | 8 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 |
| | 4166696 | | | | | | | | | | | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 03/ 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zugunisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497 21.03.2014
 SHIP
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | CHEMICAL ANALYSIS | | | | | | | | | | | | | | | | | |
|---------------|-----------------|---------------|---------------------|---------------|---------------|-------------------|----------------|----------------|---------------|---------------|---------|---------------|--------|--------|---------|---------|---------|---------|---------|---------|---------|-----------------|--|
| | | | | | | C71 C % | C73 Si % | C72 Mn % | C74 P % | C75 S % | Cu % | C76 N % | B % | V % | Ti % | Nb % | Cr % | Ni % | Mo % | As % | Sn % | C77 AlS % | |
| 3 | 648522 | 99907 | 2700 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166871 | | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99908 | 2705 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166872 | | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99909 | 2705 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166873 | | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99910 | 2700 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166874 | | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99911 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166875 | | | | | | | | | | | | | | | | | | | | | | |
| | 648522 | 99912 | 1620 | 9 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | |
| | 4166876 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99901 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166884 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99902 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166885 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99903 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166886 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99904 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166887 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99905 | 2695 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166888 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99906 | 1440 | 8 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166889 | | | | | | | | | | | | | | | | | | | | | | |
| | 648523 | 99907 | 2690 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | |
| | 4166697 | | | | | | | | | | | | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 04 / 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zugunisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497 21.03.2014
 SHIP
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | CHEMICAL ANALYSIS | | | | | | | | | | | | | | | | C77 ALS % | |
|---------------|-----------------|---------------|---------------------|---------------|---------------|-------------------|----------------|----------------|---------------|---------------|----------------|--------|--------|--------|---------|---------|---------|---------|---------|---------|---------|-----------------|---------|
| | | | | | | C71 C % | C73 Si % | C72 Mn % | C74 P % | C75 S % | C76 Cu % | N % | B % | V % | Ti % | Nb % | Cr % | Ni % | Mo % | As % | Sn % | | |
| 3 | 648523 | 99908 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4166698 |
| | 648523 | 99909 | 2705 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4166699 |
| | 648523 | 99910 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4166700 |
| | 648523 | 99911 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4166701 |
| | 648523 | 99912 | 1440 | 8 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4166702 |
| | 648524 | 99901 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166859 |
| | 648524 | 99902 | 2690 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166860 |
| | 648524 | 99903 | 2690 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166861 |
| | 648524 | 99904 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166862 |
| | 648524 | 99905 | 2690 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166863 |
| | 648524 | 99906 | 1435 | 8 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166864 |
| | 648524 | 99907 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166865 |
| | 648524 | 99908 | 2700 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166866 |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 05/ 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zugunisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497 21.03.2014
 SHIP
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | CHEMICAL ANALYSIS | | | | | | | | | | | | | | | | C77 ALS % | |
|---------------|-----------------|---------------|---------------------|---------------|---------------|-------------------|----------------|----------------|---------------|---------------|---------|---------------|--------|--------|---------|---------|---------|---------|---------|---------|---------|-----------------|---------|
| | | | | | | C71 C % | C73 Si % | C72 Mn % | C74 P % | C75 S % | Cu % | C76 N % | B % | V % | Ti % | Nb % | Cr % | Ni % | Mo % | As % | Sn % | | |
| 3 | 648524 | 99909 | 2705 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166867 |
| | 648524 | 99910 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166868 |
| | 648524 | 99911 | 2695 | 15 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166869 |
| | 648524 | 99912 | 1620 | 9 | 047217 | .0685 | .0113 | .5212 | .0091 | .0050 | .0380 | .0039 | .0001 | .0005 | .0010 | .0246 | .0448 | .0511 | .0077 | .0020 | .0030 | .0386 | 4166870 |
| | 648525 | 99901 | 2695 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169130 |
| | 648525 | 99902 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169131 |
| | 648525 | 99903 | 2695 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169132 |
| | 648525 | 99904 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169133 |
| | 648525 | 99905 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169134 |
| | 648525 | 99906 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169135 |
| | 648525 | 99907 | 1615 | 9 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169136 |
| | 648525 | 99911 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169141 |
| | 648525 | 99912 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | 4169142 |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal
 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 06 / 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 0000084497
 DATE 21.03.2014
 SHIP
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | CHEMICAL ANALYSIS | | | | | | | | | | | | | | | | | | C77 ALS % |
|---------------|-----------------|---------------|---------------------|---------------|---------------|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----|-----------------|
| | | | | | | C71 | C73 | C72 | C74 | C75 | C76 | | | | | | | | | | | | C77 | |
| | | | | | | C | Si | Mn | P | S | Cu | N | B | V | Ti | Nb | Cr | Ni | Mo | As | Sn | Al | | |
| 3 | 648525 | 99913 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | | |
| | 4169143 | | | | | | | | | | | | | | | | | | | | | | | |
| | 648525 | 99914 | 2690 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | | |
| | 4169144 | | | | | | | | | | | | | | | | | | | | | | | |
| | 648525 | 99915 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | | |
| | 4169145 | | | | | | | | | | | | | | | | | | | | | | | |
| | 648525 | 99916 | 2700 | 15 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | | |
| | 4169146 | | | | | | | | | | | | | | | | | | | | | | | |
| | 648525 | 99917 | 1615 | 9 | 047218 | .0731 | .0117 | .5474 | .0086 | .0058 | .0427 | .0040 | .0001 | .0001 | .0009 | .0250 | .0453 | .0524 | .0088 | .0021 | .0032 | .0402 | | |
| | 4169148 | | | | | | | | | | | | | | | | | | | | | | | |
| | 57 | | 143010 | | | | | | | | | | | | | | | | | | | | | |
| TOTAL | 57 | | 143010 | | | | | | | | | | | | | | | | | | | | | |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|--------------|-----|------|-------|--------|------|-----|----------|
| | | | | | | C02 | C04 | C03 | C11 | C12 | C13 | C50 | |
| | | | | | | PR | MAZ | Temp | yield | streng | A55 | Fa | |
| 3 | 648521 | 99901 | 2695 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 | |
| | 4166877 | | | | | | | | | | | | |
| | 648521 | 99902 | 2710 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 | |
| | 4166878 | | | | | | | | | | | | |
| | 648521 | 99903 | 2705 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 | |
| | 4166879 | | | | | | | | | | | | |
| | 648521 | 99904 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 | |
| | 4166880 | | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal
 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 07 / 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497
 SHIP 21.03.2014
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|----------------|------------|-------------------|---------------------------|----------------------------|-----------------|-----------|
| | | | | | | C02 PR ° | C04 MAZ | C03 Temp °C | C11 yield Re MPa | C12 streng Rm MPa | C13 A55 % | C50 Fa |
| 3 | 648521 | 99905 | 2705 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 |
| | 4166881 | | | | | | | | | | | |
| | 648521 | 99906 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 |
| | 4166882 | | | | | | | | | | | |
| | 648521 | 99907 | 1255 | 7 | 047218 | 0 | F | 20 | 387 | 488 | 32.9 | 1 |
| | 4166883 | | | | | | | | | | | |
| | 648522 | 99901 | 2700 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166691 | | | | | | | | | | | |
| | 648522 | 99902 | 2690 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166692 | | | | | | | | | | | |
| | 648522 | 99903 | 2695 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166693 | | | | | | | | | | | |
| | 648522 | 99904 | 2700 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166694 | | | | | | | | | | | |
| | 648522 | 99905 | 2705 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166695 | | | | | | | | | | | |
| | 648522 | 99906 | 1440 | 8 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166696 | | | | | | | | | | | |
| | 648522 | 99907 | 2700 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166871 | | | | | | | | | | | |
| | 648522 | 99908 | 2705 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166872 | | | | | | | | | | | |
| | 648522 | 99909 | 2705 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166873 | | | | | | | | | | | |
| | 648522 | 99910 | 2700 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166874 | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal
 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 08 / 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497
 SHIP 21.03.2014
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|----------------|------------|-------------------|---------------------------|----------------------------|-----------------|-----------|
| | | | | | | C02 PR ° | C04 MAZ | C03 Temp °C | C11 yield Re MPa | C12 streng Rm MPa | C13 A55 % | C50 Fa |
| 3 | 648522 | 99911 | 2695 | 15 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166875 | | | | | | | | | | | |
| | 648522 | 99912 | 1620 | 9 | 047217 | 0 | F | 20 | 384 | 484 | 33.3 | 1 |
| | 4166876 | | | | | | | | | | | |
| | 648523 | 99901 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166884 | | | | | | | | | | | |
| | 648523 | 99902 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166885 | | | | | | | | | | | |
| | 648523 | 99903 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166886 | | | | | | | | | | | |
| | 648523 | 99904 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166887 | | | | | | | | | | | |
| | 648523 | 99905 | 2695 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166888 | | | | | | | | | | | |
| | 648523 | 99906 | 1440 | 8 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166889 | | | | | | | | | | | |
| | 648523 | 99907 | 2690 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166697 | | | | | | | | | | | |
| | 648523 | 99908 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166698 | | | | | | | | | | | |
| | 648523 | 99909 | 2705 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166699 | | | | | | | | | | | |
| | 648523 | 99910 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166700 | | | | | | | | | | | |
| | 648523 | 99911 | 2700 | 15 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166701 | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal
 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 09/ 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnissschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497
 SHIP 21.03.2014
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|----------------|------------|-------------------|---------------------------|----------------------------|-----------------|-----------|
| | | | | | | C02 PR ° | C04 MAZ | C03 Temp °C | C11 yield Re MPa | C12 streng Rm MPa | C13 A55 % | C50 Fa |
| 3 | 648523 | 99912 | 1440 | 8 | 047218 | 0 | F | 20 | 389 | 491 | 32.8 | 1 |
| | 4166702 | | | | | | | | | | | |
| | 648524 | 99901 | 2695 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166859 | | | | | | | | | | | |
| | 648524 | 99902 | 2690 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166860 | | | | | | | | | | | |
| | 648524 | 99903 | 2690 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166861 | | | | | | | | | | | |
| | 648524 | 99904 | 2695 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166862 | | | | | | | | | | | |
| | 648524 | 99905 | 2690 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166863 | | | | | | | | | | | |
| | 648524 | 99906 | 1435 | 8 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166864 | | | | | | | | | | | |
| | 648524 | 99907 | 2695 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166865 | | | | | | | | | | | |
| | 648524 | 99908 | 2700 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166866 | | | | | | | | | | | |
| | 648524 | 99909 | 2705 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166867 | | | | | | | | | | | |
| | 648524 | 99910 | 2695 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166868 | | | | | | | | | | | |
| | 648524 | 99911 | 2695 | 15 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166869 | | | | | | | | | | | |
| | 648524 | 99912 | 1620 | 9 | 047217 | 0 | F | 20 | 383 | 483 | 33.3 | 1 |
| | 4166870 | | | | | | | | | | | |

C02 test direction relating to rolling direction C04 condition of specime V:aged F:fresh N:normalised C50 bend test 1:good

A01

 ArcelorMittal
 ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
 Telefon 0421/6480
 Telefax 0421/6482251

A02
 CERTIFICATE
 A03 Page: 10 / 11
20140018173-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 000084497
 SHIP 21.03.2014
 NEDLAND
 A08.1 MANUFACTURER'S ORDER NR **1415628**
 DATE 08.01.2014
 AGENCY'S ORDER NR. FH4CLEP001003
 A07 CUSTOMER'S ORDER NUMBER
 TL-715/14

A06.1 CUSTOMER
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled pickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (A1:'97)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|----------------|------------|-------------------|---------------------------|----------------------------|-----------------|-----------|
| | | | | | | C02 PR ° | C04 MAZ | C03 Temp °C | C11 yield Re MPa | C12 streng Rm MPa | C13 A55 % | C50 Fa |
| 3 | 648525 | 99901 | 2695 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169130 | | | | | | | | | | | |
| | 648525 | 99902 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169131 | | | | | | | | | | | |
| | 648525 | 99903 | 2695 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169132 | | | | | | | | | | | |
| | 648525 | 99904 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169133 | | | | | | | | | | | |
| | 648525 | 99905 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169134 | | | | | | | | | | | |
| | 648525 | 99906 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169135 | | | | | | | | | | | |
| | 648525 | 99907 | 1615 | 9 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169136 | | | | | | | | | | | |
| | 648525 | 99911 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169141 | | | | | | | | | | | |
| | 648525 | 99912 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169142 | | | | | | | | | | | |
| | 648525 | 99913 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169143 | | | | | | | | | | | |
| | 648525 | 99914 | 2690 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169144 | | | | | | | | | | | |
| | 648525 | 99915 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169145 | | | | | | | | | | | |
| | 648525 | 99916 | 2700 | 15 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | 4169146 | | | | | | | | | | | |

| | | |
|---|---|-------------------------|
| C02 test direction relating to rolling direction | C04 condition of specime V:aged F:fresh N:normalised | C50 bend test 1:good |
|---|---|-------------------------|

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

A03 Page: 11/ 11

20140018173-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A09 DISPATCH NOTE

DATE
SHIP
NEDLAND

000084497

21.03.2014

A08.1 MANUFACTURER'S ORDER NR 1415628

DATE 08.01.2014
AGENCY'S ORDER NR. FH4CLEP001003

A07 CUSTOMER'S ORDER NUMBER
TL-715/14

A06.1 CUSTOMER

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

A06.2 CONSIGNEE

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

PRODUCT: hot rolled pickled sheet

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (A1:'97)

S355MC

EN 10149-2 (00-09-1995)

JITZ 1.68

| A08.2 ITEM | B11 THICKNES mm | B12 WIDTH mm | B13 LENGTH mm |
|---------------|-----------------------|--------------------|---------------------|
| 3 | 5.00 | 1500.00 | 3000.00 |

| A08.2 ITEM | B07.1 COILNO | B07.1 PART | B14 WEIGHT kg | B10 AMOUNT | B07.2 HEAT | TENSILE TEST | | | | | | BENDTEST |
|---------------|-----------------|---------------|---------------------|---------------|---------------|----------------|------------|-------------------|---------------------------|----------------------------|-----------------|-----------|
| | | | | | | C02 PR ° | C04 MAZ | C03 Temp °C | C11 yield Re MPa | C12 streng Rm MPa | C13 A55 % | C50 Fa |
| 3 | 648525 | 99917 | 1615 | 9 | 047218 | 0 | F | 20 | 387 | 490 | 32.9 | 1 |
| | | | 57 | | | | | | | | | 143010 |
| TOTAL | | | 57 | | | | | | | | | 143010 |

We certify hereby that the delivery complies with the above mentioned specification.



QUALITY DEPARTMENT
SITE EXPERT FOR INSPECTION
Hesener

BREMEN 21.03.2014

| | | |
|---|---|-------------------------|
| C02 test direction relating to rolling direction | C04 condition of specime V:aged F:fresh N:normalised | C50 bend test 1:good |
|---|---|-------------------------|