



ArcelorMittal Bremen GmbH  
Postfach 210220  
28222 BREMEN  
Carl-Benz-Strasse 30  
28237 BREMEN  
Telefon 0421/6480  
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A02 CERTIFICATE  
A03 Page: 01 / 04  
20220045192-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT  
ArcelorMittal Bremen GmbH  
Carl-Benz-Straße 30, 28237 Bremen  
zeugnisse.bremen@arcelormittal.com  
Telefon 0421/6482813

A09 DISPATCH NOTE  
DATE  
0000223873  
21.06.2022

A08.1 MANUFACTURER'S ORDER NR  
DATE  
AGENCY'S ORDER NR.  
2217161  
08.03.2022  
GH22ALL005003

A07 CUSTOMER'S ORDER NUMBER  
42005/42005/3

A10 PART NUMBER  
2388530

A06.1 CUSTOMER  
Oy AluSteel Ab

Telakkatie 4  
23500 Uusikaupunki  
Finland

A06.2 CONSIGNEE  
Oy AluSteel Ab

Hepokarintie 9  
23500 UUSIKAUPUNKI  
Finland

PRODUCT: hot rolled pickled sheet

QUALITY: **Amstrong® Ultra 650MC**  
S650MC

STANDARD: **AM FCE**  
EN 10149-2 (00-09-2013)

TERMS OF DELIVERY: **EN 10051 (2010)**

JITZ 1.79

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland



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**Oy AluSteel Ab**  
**Telakkatie 4**  
**23500 Uusikaupunki**  
**Finnland**  
 A06.2 CONSIGNEE  
**Oy AluSteel Ab**  
**Hepokarintie 9**  
**23500 UUSIKAUPUNKI**  
**Finnland**

PRODUCT: hot rolled pickled sheet      QUALITY: **Amstrong® Ultra 650MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S650MC**      **EN 10149-2 (00-09-2013)**

JITZ 1.79

A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm	B11 LENGTH mm
3	5.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B08 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn	
						C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
3	679544	00100	2230	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958926				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00200	2240	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958927				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00300	2230	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958928				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00400	2230	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958929				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00500	2230	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958930				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00600	2235	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958931				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00700	2240	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958932				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00800	2235	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958933				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	00900	2235	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958934				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	01000	2240	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958935				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	679544	01100	2235	13	047588	.0595	.0227	1.834	.0069	.0010	.0245	.0478	.0058	.0001	.0025	.1415	.0735	.0326	.0375	.0186	.0019	.0022	
	4958936				047588	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	
	11		24580																				
TOTAL	11		24580																				

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised



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 42005/42005/3  
 A10 PART NUMBER  
 2388530

A06.1 CUSTOMER  
**Oy AluSteel Ab**  
 Telakkatie 4  
 23500 Uusikaupunki  
 Finland  
 A06.2 CONSIGNEE  
**Oy AluSteel Ab**  
 Hepokarintie 9  
 23500 UUSIKAUPUNKI  
 Finland

PRODUCT: hot rolled pickled sheet      QUALITY: **Amstrong® Ultra 650MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S650MC**      **EN 10149-2 (00-09-2013)**

JITZ 1.79

A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm	B11 LENGTH mm
3	5.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B08 AMOUNT	B07.2 HEAT	TENSILE TEST						BENDTEST	
						C02	C04	C03	C11	C12	C13	C50 Fa	
						PR °	MAZ	Temp °C	yield Re MPa	p. strength Rm MPa	A55mm %		
3	679544	00100	2230	13	047588	0	F	20	740	802	18	1	
	4958926				047588	90	F	20	801	830	15.5		
	679544	00200	2240	13	047588	0	F	20	740	802	18	1	
	4958927				047588	90	F	20	801	830	15.5		
	679544	00300	2230	13	047588	0	F	20	740	802	18	1	
	4958928				047588	90	F	20	801	830	15.5		
	679544	00400	2230	13	047588	0	F	20	740	802	18	1	
	4958929				047588	90	F	20	801	830	15.5		
	679544	00500	2230	13	047588	0	F	20	740	802	18	1	
	4958930				047588	90	F	20	801	830	15.5		
	679544	00600	2235	13	047588	0	F	20	740	802	18	1	
	4958931				047588	90	F	20	801	830	15.5		
	679544	00700	2240	13	047588	0	F	20	740	802	18	1	
	4958932				047588	90	F	20	801	830	15.5		
	679544	00800	2235	13	047588	0	F	20	740	802	18	1	
	4958933				047588	90	F	20	801	830	15.5		
	679544	00900	2235	13	047588	0	F	20	740	802	18	1	
	4958934				047588	90	F	20	801	830	15.5		
	679544	01000	2240	13	047588	0	F	20	740	802	18	1	
	4958935				047588	90	F	20	801	830	15.5		
	679544	01100	2235	13	047588	0	F	20	740	802	18	1	
	4958936				047588	90	F	20	801	830	15.5		
	11		24580										
TOTAL	11		24580										

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised



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 TERMS OF DELIVERY: **EN 10051 (2010)**      **S650MC**      **EN 10149-2 (00-09-2013)**

JITZ 1.79

A08.2	B09	B10	B11
ITEM	THICKNES	WIDTH	LENGTH
	mm	mm	mm
3	5.00	1500.00	3000.00

We certify hereby that the delivery complies with the above mentioned specification.



BREMEN 21.06.2022

QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Harde

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised
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