

A01



ArcelorMittal Bremen GmbH
Postfach 210220
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Telefon 0421/6480
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A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
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Telefon 0421/6482813

A03

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20140014145-00

A09 DISPATCH NOTE

DATE

0000077065

04.03.2014

A08.1 MANUFACTURER'S ORDER NR 1416691

DATE 23.01.2014

AGENCY'S ORDER NR. FH4CALU002007

A07 CUSTOMER'S ORDER NUMBER

26551

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

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 A08.1 MANUFACTURER'S ORDER NR **1416691**
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 AGENCY'S ORDER NR. FH4CALU002007
 A07 CUSTOMER'S ORDER NUMBER
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A06.1 CUSTOMER
Oy AluSteel Ab
 Telakkatie 4
 23500 Uusikaupunki
 Finland
 A06.2 CONSIGNEE
Oy AluSteel Ab
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled unpickled coil QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (2010)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
7	20.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C76										C77	
					C	Si	Mn	P	S	Cu	N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn	AlS
7	129994	00000	24220	047644	.0743	.0173	.9342	.0114	.0027	.0137	.0048	.0001	.0002	.0015	.0512	.0271	.0275	.0026	.0022	.0012	.0387
			1	24220																	
TOTAL			1	24220																	

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02	C03	C11	C12	C13	C50	C02	C03	C42	C42	C42	C43
					PR	Temp	yield	streng	A140	Fa	PR	Temp	KV2_1	KV2_2	KV2_3	KV2_m
7	129994	00000	24220	047644	0	20	401	518	26.5	1	0	-20	180	197	183	187
			1	24220												
TOTAL			1	24220												

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 04.03.2014



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Dr. Breitschuh

Breitschuh

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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