

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
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Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

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20140023621-00

A09 DISPATCH NOTE

000093239

DATE
SHIP
SCHILLPLATE

16.04.2014

A08.1 MANUFACTURER'S ORDER NR 1418318

DATE 17.02.2014

AGENCY'S ORDER NR. FH4DALU002006

A07 CUSTOMER'S ORDER NUMBER

26789

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled pickled coil

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

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PRODUCT: hot rolled pickled coil QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
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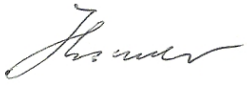
A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
6	6.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	C77 Cu %	C76 Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
6	320758	10000	25640	049239	.0701	.0137	.5431	.0104	.0048	.0142	.0477	.0063	.0001	.0019	.0018	.0226	.0218	.0244	.0023	.0016	.0011
	320759	10000	25910	049240	.0676	.0134	.5200	.0088	.0036	.0125	.0391	.0055	.0001	.0013	.0011	.0230	.0197	.0238	.0021	.0014	.0009
		2	51550																		
TOTAL		2	51550																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A60 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
6	320758	10000	25640	049239	0	20	377	481	33.4	1	0	-20	196	216	228	214
	320759	10000	25910	049240	0	20	377	479	33.5	1	0	-20	208	226	220	218
		2	51550													
TOTAL		2	51550													

We certify hereby that the delivery complies with the above mentioned specification.

 QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 BREMEN 16.04.2014
 Hesener



C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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