

A01



ArcelorMittal Bremen GmbH
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A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
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Telefon 0421/6482813

A03

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20140028221-00

A09 DISPATCH NOTE

DATE

0000100022

08.05.2014

A08.1 MANUFACTURER'S ORDER NR 1420087

DATE 20.03.2014

AGENCY'S ORDER NR. FH4DALR001001

A07 CUSTOMER'S ORDER NUMBER

26551

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

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23500 Uusikaupunki

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A06.1 CUSTOMER
Oy AluSteel Ab
 Telakkatie 4
 23500 Uusikaupunki
 Finland
 A06.2 CONSIGNEE
Oy AluSteel Ab
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled unpickled coil QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (2010)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
1	20.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	C77 Al %	C76 N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
1	393757	00000	26470	049517	.0799	.0170	.9279	.0140	.0050	.0226	.0336	.0061	.0001	.0012	.0012	.0486	.0461	.0389	.0068	.0029	.0033
TOTAL			1	26470																	

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A140 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	393757	00000	26470	049517	0	20	413	509	28	1	0	-20	151	190	203	181
TOTAL			1	26470												

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 08.05.2014



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Dr. Breitschuh

Breitschuh

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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