

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

Page: 01 / 04

20140046926-00

A09 DISPATCH NOTE

DATE
SHIP
RAMONA

0000133674

30.07.2014

A08.1 MANUFACTURER'S ORDER NR 1422299

DATE 28.04.2014
AGENCY'S ORDER NR. FH4FLEP001005

A07 CUSTOMER'S ORDER NUMBER

TL-733 /14

A06.1 CUSTOMER

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

A06.2 CONSIGNEE

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

PRODUCT: hot rolled unpickled sheet

QUALITY: AMSTRONG355MC
S355MC

STANDARD: AM FCE
EN 10149-2 (00-09-1995)

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

OY Leppinen Steel LTD

Terästie 2
61400 Ylistaro
Finland

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 TERMS OF DELIVERY: **EN 10051 (2010)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
5	8.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																		
						C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	C77 Al %	C76 N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %		
5	622780	99901	2565	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199236																							
	622780	99902	2575	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199237																							
	622780	99903	2565	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199238																							
	622780	99904	2580	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199239																							
	622780	99905	2560	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199240																							
	622780	99906	2575	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199241																							
	622780	99907	2580	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199242																							
	622780	99908	2580	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199243																							
	622780	99909	2565	9	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199244																							
	622780	99910	575	2	051166	.0706	.0113	.6980	.0102	.0064	.0278	.0366	.0059	.0001	.0001	.0008	.0400	.0455	.0377	.0050	.0016	.0023		
	4199252																							
	10		23720																					
TOTAL	10		23720																					

C02 test direction relating to rolling direction C04 specimen condition V:aged F:fresh N:normalised C50 bend test 1:good C43 result in J relating to 8 x 10 mm specimen

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 Finland
 A06.2 CONSIGNEE
OY Leppinen Steel LTD
 Terästie 2
 61400 Ylistaro
 Finland

PRODUCT: hot rolled unpickled sheet QUALITY: **AMSTRONG355MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (2010)** **S355MC** **EN 10149-2 (00-09-1995)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
5	8.00	1500.00	3000.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST					
						C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A90 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
5	622780	99901	2565	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199236																
	622780	99902	2575	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199237																
	622780	99903	2565	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199238																
	622780	99904	2580	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199239																
	622780	99905	2560	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199240																
	622780	99906	2575	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199241																
	622780	99907	2580	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199242																
	622780	99908	2580	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199243																
	622780	99909	2565	9	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199244																
	622780	99910	575	2	051166	0	20	433	515	29.5	1	0	-20	211	231	225	223
	4199252																
			10													23720	
TOTAL			10													23720	

We certify hereby that the delivery complies with the above mentioned specification.

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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PRODUCT: hot rolled unpickled sheet

QUALITY: AMSTRONG355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

S355MC

EN 10149-2 (00-09-1995)

JITZ 1.68

A08.2	B11	B12	B13
ITEM	THICKNES	WIDTH	LENGTH
	mm	mm	mm
5	8.00	1500.00	3000.00



BREMEN 04.08.2014

QUALITY DEPARTMENT
SITE EXPERT FOR INSPECTION
Dr. Breitschuh

Breitschuh

C02 test direction
relating to rolling direction

C04 specimen condition
V:aged F:fresh N:normalised

C50 bend test
1:good

C43 result in J
relating to 8 x 10 mm specimen