

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

Page: 01/ 02

20140055519-00

A09 DISPATCH NOTE

DATE

0000147590

08.09.2014

A08.1 MANUFACTURER'S ORDER NR 1426830

DATE

07.07.2014

AGENCY'S ORDER NR. FH4IALU006005

A07 CUSTOMER'S ORDER NUMBER

28111

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil

QUALITY: S355K2+N-CL1

STANDARD: EN 10025 (00-00-2004)

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland

06
0045

ArcelorMittal Bremen
Carl-Benz-Straße 30
D-28237 Bremen
0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance (DoP)

<http://dop.arcelormittal.net/index.php>

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_

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 TERMS OF DELIVERY: **EN 10051 (2010)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
5	15.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																		
					C71	C73	C72	C74	C75	C77	C76												
					C	Si	Mn	P	S	Cu	Al	N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn		
5	376072	00000	20850	053080	.1855	.0110	1.502	.0139	.0040	.0101	.0422	.0038	.0001	.0036	.0174	.0134	.0250	.0229	.0022	.0012	.0013		
	1		20850																				
TOTAL	1		20850																				

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02	C03	C11	C12	C13	C50	C02	C03	C42	C42	C42	C43
					PR	Temp	yield	streng	A120	Fa	PR	Temp	KV2_1	KV2_2	KV2_3	KV2_m
5	376072	00000	20850	053080	90	20	404	561	25.9	1	0	-20	195	184	179	186
	1		20850													
TOTAL	1		20850													

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 08.09.2014



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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