

A01



ArcelorMittal Bremen GmbH
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Telefon 0421/6480
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A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

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20140051348-00

A09 DISPATCH NOTE

DATE

0000139991

21.08.2014

A08.1 MANUFACTURER'S ORDER NR 1426735

DATE 03.07.2014

AGENCY'S ORDER NR. FH4IALU002002

A07 CUSTOMER'S ORDER NUMBER

28085

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil

QUALITY: AMSTRONG650MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

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 Finland
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 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland


PRODUCT: hot rolled unpickled coil QUALITY: **AMSTRONG650MC** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (2010)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
2	5.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																	
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	C77 Al %	C76 N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
2	417012	00000	27380	053813	.0734	.0300	1.472	.0109	.0011	.0220	.0315	.0065	.0003	.0018	.0671	.0683	.0472	.0723	.0152	.0018	.0028	
			1	27380																		
TOTAL			1	27380																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A55 %	C50 Fa
2	417012	00000	27380	053813	0	F	20	676	745	23	1
			1	27380							
TOTAL			1	27380							

We certify hereby that the delivery complies with the above mentioned specification.

 QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 BREMEN 22.08.2014 Hoppe



C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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