

A01



ArcelorMittal Bremen GmbH  
Postfach 210220  
28222 BREMEN  
Carl-Benz-Strasse 30  
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Telefon 0421/6480  
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT  
ArcelorMittal Bremen GmbH  
Abnahme/Zeugnisschreibung  
zeugnisse.bremen@arcelormittal.com  
Telefon 0421/6482813

A03

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20140058740-00

A09 DISPATCH NOTE

DATE  
SHIP  
ROCHEFORT

0000153678

19.09.2014

A08.1 MANUFACTURER'S ORDER NR 1428602

DATE 28.07.2014

AGENCY'S ORDER NR. FH4IALT001014

A07 CUSTOMER'S ORDER NUMBER

28218

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4  
23500 Uusikaupunki  
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9  
23500 UUSIKAUPUNKI  
Finland

PRODUCT: hot rolled unpickled coil

QUALITY: AMSTRONG650MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

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23500 Uusikaupunki

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 Finland  
 A06.2 CONSIGNEE  
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 Finland


PRODUCT: hot rolled unpickled coil      QUALITY: **AMSTRONG650MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**  
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
14	5.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																	
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
14	508144	00000	24490	054300	.0707	.0300	1.564	.0150	.0010	.0220	.0385	.0061	.0002	.0047	.0750	.0680	.0520	.0391	.0059	.0017	.0054	
TOTAL			1	24490																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A55 %	C50 Fa
14	508144	00000	24490	054300	0	F	20	676	748	26	1
TOTAL			1	24490							

We certify hereby that the delivery complies with the above mentioned specification.

 QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 BREMEN 19.09.2014      Bruns



C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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