

A01



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02

CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03

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20140058750-00

A09 DISPATCH NOTE

DATE
SHIP
ROCHEFORT

0000153680

19.09.2014

A08.1 MANUFACTURER'S ORDER NR 1428663

DATE 28.07.2014
AGENCY'S ORDER NR. FH4IALT004001

A07 CUSTOMER'S ORDER NUMBER

28218

A06.1 CUSTOMER

Oy AluSteel Ab

Telakkatie 4
23500 Uusikaupunki
Finland

A06.2 CONSIGNEE

Oy AluSteel Ab

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled pickled coil

QUALITY: S240 D

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

S235JR+AR

EN 10025 (00-00-2004)

JITZ 1.68

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland

06
0045

ArcelorMittal Bremen
Carl-Benz-Straße 30
D-28237 Bremen
0045-CPR-0527

hot rolled pickled coil intended to be used in welded, bolted and riveted
structures

Declaration of Performance (DoP)

<http://dop.arcelormittal.net/index.php>

CE-QUALITY	CE-STANDARD	DoP
S235JR+AR	EN 10025-2:2004	HR00006_CPR2013-07-01_FC_

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Oy AluSteel Ab
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PRODUCT: hot rolled pickled coil QUALITY: **S240 D** STANDARD: **AM FCE**
 TERMS OF DELIVERY: **EN 10051 (2010)** **S235JR+AR** **EN 10025 (00-00-2004)**
 JITZ 1.68

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
1	2.00	1250.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																	
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
1	519122	10000	27420	054345	.0664	.0077	.3324	.0083	.0124	.0444	.0400	.0055	.0001	.0023	.0011	.0002	.0473	.0486	.0078	.0015	.0035	
			1	27420																		
TOTAL			1	27420																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A80 %	C50 Fa
1	519122	10000	27420	054345	90	F	20	289	387	28.1	1
			1	27420							
TOTAL			1	27420							

We certify hereby that the delivery complies with the above mentioned specification.

 QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 BREMEN 19.09.2014 Hesener



C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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