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A02 CERTIFICATE  
A03 Page: 01 / 02  
20230011396-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT  
ArcelorMittal Bremen GmbH  
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Telefon 0421/6482813

A09 DISPATCH NOTE  
DATE  
0000298733  
08.02.2023

A08.1 MANUFACTURER'S ORDER NR  
DATE  
AGENCY'S ORDER NR.  
2229383  
11.11.2022  
GH31FEH002029

A07 CUSTOMER'S ORDER NUMBER  
45082

A10 PART NUMBER  
2463340

A06.1 CUSTOMER  
FEON OY

Teollisuuskatu 33  
00510 Helsinki  
Finland

A06.2 CONSIGNEE  
Feon OY

Hepokarintie 9  
23500 UUSIKAUPUNKI  
Finland

PRODUCT: **hot rolled pickled coil**  
TERMS OF DELIVERY: **EN 10051 (2010)**

QUALITY: **AMSTRONG@355MC**  
**S355MC**

STANDARD: **AM FCE**  
**EN 10149-2 (00-09-2013)**

JITZ 1.80

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

FEON OY

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PRODUCT: hot rolled pickled coil      QUALITY: AMSTRONG@355MC      STANDARD: AM FCE  
 TERMS OF DELIVERY: EN 10051 (2010)      S355MC      EN 10149-2 (00-09-2013)


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A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
29	6.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
29	446077	50000	30720	054892	.0709	.0146	.5246	.0096	.0031	.0153	.0357	.0049	.0001	.0033	.0007	.0237	.0188	.0367	.0026	.0009	.0012
		1	30720	054892	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
TOTAL		1	30720																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST							BEND TEST	SHOCK TEST						
					C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43	
					PR	MAZ	Temp	yield	p. strength	Re	Rm	A60mm	Fa	S0	PR	Temp	KV2VP_1	KV2VP_2	KV2VP_3
29	446077	50000	30720	054892	0	F	20	402	487	34	1	.8	0	-20	194	194	208	198	
		1	30720	054892	90	F	20	408	483	31									
TOTAL		1	30720																

We certify hereby that the delivery complies with the above mentioned specification.

  
 BREMEN 10.02.2023

QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Kochanowski

*Kochanowski*

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimen size (C44)
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