



ArcelorMittal Bremen GmbH  
 Postfach 210220  
 28222 BREMEN  
 Carl-Benz-Strasse 30  
 28237 BREMEN  
 Telefon 0421/6480  
 Telefax 0421/6482251

A02 CERTIFICATE  
**20140070620-00**  
 Inspection certificate 3.1 EN 10204  
 A05 ORIGINATOR OF THE DOCUMENT  
 ArcelorMittal Bremen GmbH  
 Abnahme/Zeugnissschreibung  
 zeugnisse.bremen@arcelormittal.com  
 Telefon 0421/6482813

A03 Page: 01 / 02  
**20140070620-00**

A09 DISPATCH NOTE  
 DATE 0000174919 11.11.2014  
 SHIP LEZHEVO  
 A08.1 MANUFACTURER'S ORDER NR **1431054**  
 DATE 12.09.2014  
 AGENCY'S ORDER NR. FH4JALU001007

A07 CUSTOMER'S ORDER NUMBER  
 28686

A06.1 CUSTOMER  
**Oy AluSteel Ab**  
 Telakkatie 4  
 23500 Uusikaupunki  
 Finland  
 A06.2 CONSIGNEE  
**Oy AluSteel Ab**  
 Hepokarintie 9  
 23500 UUSIKAUPUNKI  
 Finland

**PRODUCT:** hot rolled unpickled coil  
**QUALITY:** S355K2+N-CL1  
**STANDARD:** EN 10025 (00-00-2004)  
**TERMS OF DELIVERY:** EN 10051 (2010)

JITZ 1.70

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN  
 Oy AluSteel Ab  
 Telakkatie 4  
 23500 Uusikaupunki  
 Finland



06  
 0045

ArcelorMittal Bremen  
 Carl-Benz-Straße 30  
 D-28237 Bremen  
 0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

**Declaration of Performance (DoP)**

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_V004

DoP-Link



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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
7	12.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																		
					C71	C73	C72	C74	C75	C77	C76												
					C	Si	Mn	P	S	Cu	Al	N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn		
7	181368	00000	22470	055641	.1861	.0102	1.512	.0227	.0030	.0139	.0465	.0034	.0001	.0065	.0159	.0150	.0388	.0273	.0026	.0015	.0015		
			1	22470																			
TOTAL			1	22470																			

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02	C03	C11	C12	C13	C50	C02	C03	C42	C42	C42	C43
					PR	Temp	yield	streng	A105	Fa	PR	Temp	KV2_1	KV2_2	KV2_3	KV2_m
7	181368	00000	22470	055641	90	20	423	574	23	1	0	-20	96	138	161	132
			1	22470												
TOTAL			1	22470												

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 11.11.2014



QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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