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 Postfach 210220  
 28222 BREMEN  
 Carl-Benz-Strasse 30  
 28237 BREMEN  
 Telefon 0421/6480  
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A02 CERTIFICATE  
**A03** Page: 01 / 02  
**20140070618-00**  
 Inspection certificate 3.1 EN 10204  
 A05 ORIGINATOR OF THE DOCUMENT  
 ArcelorMittal Bremen GmbH  
 Abnahme/Zeugnisschreibung  
 zeugnisse.bremen@arcelormittal.com  
 Telefon 0421/6482813

A09 DISPATCH NOTE  
 0000174919  
 DATE 11.11.2014  
 SHIP LEZHEVO  
 A08.1 MANUFACTURER'S ORDER NR **1431054**  
 DATE 12.09.2014  
 AGENCY'S ORDER NR. FH4JALU001005  
 A07 CUSTOMER'S ORDER NUMBER  
 28686

A06.1 CUSTOMER  
**Oy AluSteel Ab**  
 Telakkatie 4  
 23500 Uusikaupunki  
 Finland  
 A06.2 CONSIGNEE  
**Oy AluSteel Ab**  
 Hepokarintie 9  
 23500 UUSIKAUPUNKI  
 Finland

**PRODUCT:** hot rolled unpickled coil  
**QUALITY:** S355K2+N-CL1  
**STANDARD:** EN 10025 (00-00-2004)  
**TERMS OF DELIVERY:** EN 10051 (2010)

JITZ 1.70

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland



06  
0045

ArcelorMittal Bremen  
 Carl-Benz-Straße 30  
 D-28237 Bremen  
 0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

**Declaration of Performance (DoP)**

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_V004

DoP-Link



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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
5	8.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																			
					C71	C73	C72	C74	C75	C77	C76													
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %			
5	216297	00000	21830	055868	.1733	.0084	1.416	.0128	.0066	.0395	.0355	.0055	.0001	.0025	.0010	.0045	.0539	.0422	.0069	.0015	.0032			
	216298	00000	21870	055868	.1733	.0084	1.416	.0128	.0066	.0395	.0355	.0055	.0001	.0025	.0010	.0045	.0539	.0422	.0069	.0015	.0032			
	216301	00000	21790	055869	.1732	.0111	1.463	.0158	.0041	.0381	.0386	.0048	.0001	.0032	.0012	.0049	.0629	.0429	.0074	.0019	.0029			
	216302	00000	21810	055869	.1732	.0111	1.463	.0158	.0041	.0381	.0386	.0048	.0001	.0032	.0012	.0049	.0629	.0429	.0074	.0019	.0029			
	4		87300																					
TOTAL	4		87300																					

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST					
					C02	C03	C11 yield	C12 streng	C13	C50	C02	C03	C42	C42	C42	C43
					PR	Temp	Re	Rm	A90	Fa	PR	Temp	KV2_1	KV2_2	KV2_3	KV2_m
					°	°C	MPa	MPa	%		°	°C	J	J	J	J
5	216297	00000	21830	055868	90	20	389	540	26.7	1	0	-20	220	212	205	212
	216298	00000	21870	055868	90	20	387	537	26.8	1	0	-20	149	156	179	161
	216301	00000	21790	055869	90	20	389	540	26.8	1	0	-20	228	223	215	221
	216302	00000	21810	055869	90	20	390	541	26.7	1	0	-20	241	247	229	239
	4		87300													
TOTAL	4		87300													

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 11.11.2014



QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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