



ArcelorMittal Bremen GmbH
 Postfach 210220
 28222 BREMEN
 Carl-Benz-Strasse 30
 28237 BREMEN
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A02 CERTIFICATE
A03 Page: 01 / 02
20140070618-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnisschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE
 DATE 0000174919 11.11.2014
 SHIP LEZHEVO
 A08.1 MANUFACTURER'S ORDER NR **1431054**
 DATE 12.09.2014
 AGENCY'S ORDER NR. FH4JALU001005
 A07 CUSTOMER'S ORDER NUMBER
 28686

A06.1 CUSTOMER
Oy AluSteel Ab
 Telakkatie 4
 23500 Uusikaupunki
 Finland
 A06.2 CONSIGNEE
Oy AluSteel Ab
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled unpickled coil
QUALITY: S355K2+N-CL1
STANDARD: EN 10025 (00-00-2004)
TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.70

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland



06
0045

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen
 0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance (DoP)

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_V004

DoP-Link



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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
5	8.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																			
					C71	C73	C72	C74	C75	C77	C76													
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %			
5	216297	00000	21830	055868	.1733	.0084	1.416	.0128	.0066	.0395	.0355	.0055	.0001	.0025	.0010	.0045	.0539	.0422	.0069	.0015	.0032			
	216298	00000	21870	055868	.1733	.0084	1.416	.0128	.0066	.0395	.0355	.0055	.0001	.0025	.0010	.0045	.0539	.0422	.0069	.0015	.0032			
	216301	00000	21790	055869	.1732	.0111	1.463	.0158	.0041	.0381	.0386	.0048	.0001	.0032	.0012	.0049	.0629	.0429	.0074	.0019	.0029			
	216302	00000	21810	055869	.1732	.0111	1.463	.0158	.0041	.0381	.0386	.0048	.0001	.0032	.0012	.0049	.0629	.0429	.0074	.0019	.0029			
	4		87300																					
TOTAL	4		87300																					

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST					
					C02	C03	C11 yield	C12 streng	C13	C50	C02	C03	C42	C42	C42	C43
					PR	Temp	Re	Rm	A90	Fa	PR	Temp	KV2_1	KV2_2	KV2_3	KV2_m
					°	°C	MPa	MPa	%		°	°C	J	J	J	J
5	216297	00000	21830	055868	90	20	389	540	26.7	1	0	-20	220	212	205	212
	216298	00000	21870	055868	90	20	387	537	26.8	1	0	-20	149	156	179	161
	216301	00000	21790	055869	90	20	389	540	26.8	1	0	-20	228	223	215	221
	216302	00000	21810	055869	90	20	390	541	26.7	1	0	-20	241	247	229	239
	4		87300													
TOTAL	4		87300													

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 11.11.2014



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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