



ArcelorMittal Bremen GmbH
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28222 BREMEN
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A02 CERTIFICATE
A03 Page: 01 / 02
20230029018-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Carl-Benz-Straße 30, 28237 Bremen
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Telefon 0421/6482813

A09 DISPATCH NOTE
DATE 19.04.2023
SHIP DANICA HAV
0000325361

A08.1 MANUFACTURER'S ORDER NR 2232248
DATE 14.12.2022
AGENCY'S ORDER NR. GH31FEH003011

A07 CUSTOMER'S ORDER NUMBER
45433/45433/11

A10 PART NUMBER
2462420

A06.1 CUSTOMER
FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland

A06.2 CONSIGNEE
Feon OY

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil
TERMS OF DELIVERY: EN 10051 (2010)

QUALITY: AMSTRONG@355MC
S355MC

STANDARD: AM FCE
EN 10149-2 (00-09-2013)

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland



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JITZ 1.82

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
11	16.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																		
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn		
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %		
11	677191	000	29690	056182	.0717	.0139	.9516	.0121	.0028	.0296	.0281	.0049	.0000	.0054	.0009	.0500	.0361	.0367	.0086	.0014	.0022		
				056182	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000		
		1	29690																				
TOTAL		1	29690																				

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST							BENDTEST	SHOCK TEST						
					C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43	
					PR	MAZ	Temp	yield	p. strength	Rm	Fa	S0	PR	Temp	KV2VP_1	KV2VP_2	KV2VP_3	KV2VP_m	
11	677191	000	29690	056182	0	F	20	432	518	28.5	1	.8	0	-20	157	133	147	145	
				056182	90	F	20	456	529	24.5									
		1	29690																
TOTAL		1	29690																

We certify hereby that the delivery complies with the above mentioned specification.


 BREMEN 19.04.2023

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Witt



C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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