



ArcelorMittal Bremen GmbH
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 28237 BREMEN
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A02 CERTIFICATE
A03 Page: 01 / 02
20150008383-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Abnahme/Zeugnissschreibung
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813

A09 DISPATCH NOTE **0000203306**
 DATE 02.02.2015
 SHIP
 PRIMA BALLERINA
 A08.1 MANUFACTURER'S ORDER NR **1434739**
 DATE 17.11.2014
 AGENCY'S ORDER NR. FH51ALU001006
 A07 CUSTOMER'S ORDER NUMBER
 29409

A06.1 CUSTOMER
Oy AluSteel Ab
Telakkatie 4
23500 Uusikaupunki
Finland
 A06.2 CONSIGNEE
Oy AluSteel Ab
Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: hot rolled unpickled coil
QUALITY: S355K2+N-CL1
STANDARD: EN 10025 (00-00-2004)
TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.70

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

Oy AluSteel Ab

Telakkatie 4

23500 Uusikaupunki

Finland



06
0045

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen
 0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance (DoP)

CE-QUALITY	CE-STANDARD	DoP
S355K2+N	EN 10025-2:2004	HR00021_CPR2013-07-01_FC_V004

DoP-Link

http://dop.arcelormittal.net/pdf/HR00021_CPR2013-07-01_FC_V004_FI_FI.pdf



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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm
6	10.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	Cu %	C77 Al %	C76 N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
6	598416	00000	23120	058186	.1729	.0087	1.458	.0101	.0022	.0123	.0423	.0035	.0001	.0024	.0011	.0031	.0256	.0297	.0031	.0014	.0011
			1																		
TOTAL			1		23120																

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
					C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A100 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
6	598416	00000	23120	058186	90	20	370	523	28	1	0	-20	187	208	200	198
			1													
TOTAL			1		23120											

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 03.02.2015



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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