



ArcelorMittal Bremen GmbH  
 Postfach 210220  
 28222 BREMEN  
 Carl-Benz-Strasse 30  
 28237 BREMEN  
 Telefon 0421/6480  
 Telefax 0421/6482251

A02 CERTIFICATE  
 A03 Page: 01 / 02  
**20230047948-00**  
 Inspection certificate 3.1 EN 10204  
 A05 ORIGINATOR OF THE DOCUMENT  
 ArcelorMittal Bremen GmbH  
 Carl-Benz-Straße 30, 28237 Bremen  
 zeugnisse.bremen@arcelormittal.com  
 Telefon 0421/6482813


A09 DISPATCH NOTE  
 0000352337  
 DATE 22.06.2023  
 SHIP ANJA  
 A08.1 MANUFACTURER'S ORDER NR **2337660**  
 DATE 10.02.2023  
 AGENCY'S ORDER NR. GH32FEH004001  
 A07 CUSTOMER'S ORDER NUMBER  
 46170  
 A10 PART NUMBER  
 2464450

A06.1 CUSTOMER  
**FEON OY**  
 Teollisuuskatu 33  
 00510 Helsinki  
 Finland  
 A06.2 CONSIGNEE  
**Feon OY**  
 Hepokarintie 9  
 23500 UUSIKAUPUNKI  
 Finland

PRODUCT: **hot rolled unpickled coil**      QUALITY: **S235JR+AR-CAT\_A**      STANDARD: **EN 10025-2:2019**  
 TERMS OF DELIVERY: **EN 10051 (2010)**  
 PATTERN: **EN 10363 - design T**

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN  
 FEON OY  
 Teollisuuskatu 33  
 00510 Helsinki  
 Finland



22  
0879

**ArcelorMittal Bremen**  
 Carl-Benz-Straße 30  
 D-28237 Bremen


0879-CPR-10025-1-GE00004

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
UK-QUALITY	designated UK-STANDARD	DoP
S235JR+AR	EN 10025-2:2019	HR00006_UKCA_FC_V001

**DoP-Link**

[http://dop.arcelormittal.net/pdf/HR00006\\_UKCA\\_FC\\_V001\\_EN\\_FI.pdf](http://dop.arcelormittal.net/pdf/HR00006_UKCA_FC_V001_EN_FI.pdf)



06  
0045

**ArcelorMittal Bremen**  
 Carl-Benz-Straße 30  
 D-28237 Bremen

0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
CE-QUALITY	harmonised CE-STANDARD	DoP
S235JR+AR	EN 10025-2:2019	HR00006_CPR2013-07-01_FC_V014

**DoP-Link**

[http://dop.arcelormittal.net/pdf/HR00006\\_CPR2013-07-01\\_FC\\_V014\\_FI\\_FI.pdf](http://dop.arcelormittal.net/pdf/HR00006_CPR2013-07-01_FC_V014_FI_FI.pdf)



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TERMS OF DELIVERY: EN 10051 (2010)

PATTERN: EN 10363 - design T

JITZ 1.82

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
1	5.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																		
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	C81 Cu %	C77 Al %	C76 N %	C83 B %	C84 V %	C78 Ti %	C82 Nb %	C79 Cr %	C80 Ni %	C85 Mo %	As %	Sn %		
1	490369	000	26650	058944	.1600	.0100	.3733	.0094	.0084	.0425	.0370	.0034	.0000	.0012	.0007	.0002	.0381	.0451	.0052	.0023	.0025		
			1	26650																			
TOTAL			1	26650																			

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A60mm %	C50 Fa
1	490369	000	26650	058944	90	F	20	331	435	34.5	1
			1	26650							
TOTAL			1	26650							

We certify hereby that the delivery complies with the above mentioned specification.



QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Witt

BREMEN 23.06.2023

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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