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A02 CERTIFICATE
 A03 Page: 01 / 02
20230047936-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Carl-Benz-Straße 30, 28237 Bremen
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813


A09 DISPATCH NOTE
 DATE 22.06.2023
 SHIP ANJA
 A08.1 MANUFACTURER'S ORDER NR **2335398**
 DATE 27.01.2023
 AGENCY'S ORDER NR. GH32FEH003006
 A07 CUSTOMER'S ORDER NUMBER
 46004
 A10 PART NUMBER
 2461260

A06.1 CUSTOMER
FEON OY
 Teollisuuskatu 33
 00510 Helsinki
 Finland
 A06.2 CONSIGNEE
Feon OY
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: hot rolled unpickled coil QUALITY: S355K2+N-CAT_A STANDARD: EN 10025-2:2019
 TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN
 FEON OY
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 00510 Helsinki
 Finland



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0879

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen


0879-CPR-10025-1-GE00004

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
UK-QUALITY	designated UK-STANDARD	DoP
S235JR+AR	EN 10025-2:2019	HR00006_UKCA_FC_V001
S355K2+N	EN 10025-2:2019	HR00021_UKCA_FC_V001

DoP-Link

http://dop.arcelormittal.net/pdf/HR00006_UKCA_FC_V001_EN_FI.pdf
http://dop.arcelormittal.net/pdf/HR00021_UKCA_FC_V001_EN_FI.pdf



06
0045

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen

0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
CE-QUALITY	harmonised CE-STANDARD	DoP
S355K2+N	EN 10025-2:2019	HR00021_CPR2013-07-01_FC_V013

DoP-Link

http://dop.arcelormittal.net/pdf/HR00021_CPR2013-07-01_FC_V013_FI_FI.pdf



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A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
6	6.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	C81 Cu %	C77 Al %	C76 N %	C83 B %	C84 V %	C78 Ti %	C82 Nb %	C79 Cr %	C80 Ni %	C85 Mo %	As %	Sn %
6	440392	000	29960	059307	.1809	.0100	1.448	.0114	.0038	.0212	.0346	.0043	.0000	.0017	.0006	.0035	.0190	.0318	.0039	.0025	.0026
			1	29960																	
TOTAL			1	29960																	

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST	SHOCK TEST						
					C02 PR °	C04 MAZ	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A60mm %	C50 Fa	C44 S0 cm ²	C02 PR °	C03 Temp °C	C42 KV2VP_1 J	C42 KV2VP_2 J	C42 KV2VP_3 J	C43 KV2VP_m J
6	440392	000	29960	059307	90	F	20	459	557	26.5	1	.8	0	-20	152	166	150	156
			1	29960														
TOTAL			1	29960														

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 23.06.2023



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Witt

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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