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 28222 BREMEN
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A02 CERTIFICATE
 A03 Page: 01 / 02
20230065307-00
 Inspection certificate 3.1 EN 10204
 A05 ORIGINATOR OF THE DOCUMENT
 ArcelorMittal Bremen GmbH
 Carl-Benz-Straße 30, 28237 Bremen
 zeugnisse.bremen@arcelormittal.com
 Telefon 0421/6482813


A09 DISPATCH NOTE
 DATE
000376865
 06.09.2023
 A08.1 MANUFACTURER'S ORDER NR
 DATE
 AGENCY'S ORDER NR.
2338916
 16.03.2023
 GH33FEO001001
 A07 CUSTOMER'S ORDER NUMBER
 46654
 A10 PART NUMBER
 2461220

A06.1 CUSTOMER
FEON OY
 Teollisuuskatu 33
 00510 Helsinki
 Finland
 A06.2 CONSIGNEE
Feon OY
 Hepokarintie 9
 23500 UUSIKAUPUNKI
 Finland

PRODUCT: **hot rolled unpickled coil** QUALITY: **S355K2+N-CAT_A** STANDARD: **EN 10025-2:2019**
 TERMS OF DELIVERY: **EN 10051 (2010)**

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN
 FEON OY
 Teollisuuskatu 33
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0879

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen


0879-CPR-10025-1-GE00004

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
UK-QUALITY	designated UK-STANDARD	DoP
S355K2+N	EN 10025-2:2019	HR00021_UKCA_FC_V001

DoP-Link

http://dop.arcelormittal.net/pdf/HR00021_UKCA_FC_V001_EN_FI.pdf



06
0045

ArcelorMittal Bremen
 Carl-Benz-Straße 30
 D-28237 Bremen

0045-CPR-0527

hot rolled unpickled coil intended to be used in welded, bolted and riveted structures

Declaration of Performance(DoP)		
CE-QUALITY	harmonised CE-STANDARD	DoP
S355K2+N	EN 10025-2:2019	HR00021_CPR2013-07-01_FC_V013

DoP-Link

http://dop.arcelormittal.net/pdf/HR00021_CPR2013-07-01_FC_V013_FI_FI.pdf



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A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm
1	4.00	2000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
1	689329	000	33180	061194	.1829	.0071	1.456	.0138	.0041	.0243	.0340	.0043	.0000	.0024	.0001	.0017	.0518	.0383	.0075	.0013	.0023
			1	33180																	
TOTAL			1	33180																	

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BENDTEST
					C02	C04	C03	C11	C12	C13	C50
					PR °	MAZ	Temp °C	yield Re MPa	p. strength Rm MPa	A50mm %	Fa
1	689329	000	33180	061194	90	F	20	424	542	30.5	1
			1	33180							
TOTAL			1	33180							

We certify hereby that the delivery complies with the above mentioned specification.



BREMEN 07.09.2023

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Witt

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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