


<div></div> <div>ArcelorMittal Bremen GmbH Postfach 210220 28222 BREMEN Carl-Benz-Strasse 30 28237 BREMEN Telefon 0421/6480 Telefax 0421/6482251</div>	A02 CERTIFICATE	A03 Page: 01 / 02 20150064243-00	A09DISPATCH NOTE DATE SHIP RMS NEUDORF	0000298628 18.09.2015	A06.1 CUSTOMER Oy AluSteel Ab Telakkatie 4 23500 Uusikaupunki Finland
	Inspection certificate 3.1 EN 10204		A08.1MANUFACTURER'S ORDER NR 1550393 DATE 17.07.2015 AGENCY'S ORDER NR. FH53ALS016005		A06.2 CONSIGNEE Oy AluSteel Ab Hepokarintie 9 23500 UUSIKAUPUNKI Finland
	A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zeugnisschreibung zeugnisse.bremen@arcelormittal.com Telefon 0421/6482813		A07CUSTOMER'S ORDER NUMBER 32191		

PRODUCT:hot rolled unpickled coil	QUALITY:AMSTRONG 355MC	STANDARD:AM FCE	
TERMS OF DELIVERY:EN 10051 (2010)	S355MC	EN 10149-2 (00-09-1995)	
			JITZ 1.71

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

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A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
5	16.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																		
					C71	C73	C72	C74	C75		C77	C76											
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %		
5	451867	00000	24530	065323	.0750	.0161	.9287	.0132	.0032	.0229	.0387	.0056	.0001	.0022	.0018	.0484	.0467	.0346	.0063	.0017	.0035		
	1		24530																				
TOTAL		1	24530																				

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST					BEND TEST C50 Fa	SHOCK TEST						
					C02 PR °	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A125 %		C44 S0 cm²	C02 PR °	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
5	451867	00000	24530	065323	0	20	396	502	29.2	1	.8	0	-20	249	243	261	251
	1		24530														
TOTAL			1		24530												

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 18.09.2015



QUALITY DEPARTMENT
SITE EXPERT FOR INSPECTION
Hesener

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V: aged F: fresh N: normalised	C50 bend test 1: good	C43 result in J related to specimen size (C44)
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