

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A03 Doc nr. 2023064198 00		A04 TATA STEEL	
	A02 Inspection certificate 3.1, EN10204.			
	A07, A09 Reference 4500085520 NAANTALI 11015158 00010	A08 Order nr. 56852 A		
	A06 Customer/Consignee SERVICE CENTRE MAASTRICHT B.V. B. U. FEIJEN POSTBUS 10.000 1970 CA IJMUIDEN NOORDHOLLAND		B01,B02,B03,B04,B15 Hot rolled dry, Coil, S650MC, YMPRESS WG S:01-2010. Mill edges. Impact test. Suitable for: Cutting into sheet. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.21/-0.21 mm). PRODUCE AND TEST ACCORDING TO EN 10149-2	
		B09,B10,B11 Dimensions 1500 mm X 8 mm		
		B13 Total Mass KG 29860	B08 Total NR. 1	
		A11 Dispatch Note 78787	A10 Transport FESTINE VERE	

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'	C50
--	-----

PROD-IDENT: 1048097	MASS KG: 29860	NR: 1	CAST NR: K6404	B07,B08,B13
---------------------	----------------	-------	----------------	-------------

TENSILE TEST	C10-29
--------------	--------

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)
Top Middle	Surface Longitudinal	Prismatical	+ 20	697	752	19.5

IMPACT TEST AND OTHER TESTS											C40,C60,C65
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Top Middle	Surface Longitudinal	Prismatical	-20	O	5.0	ISO-V	J	78	66	68	70

CHEMICAL COMPOSITION in %											
B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
K6404	0.053	1.858	0.008	0.001	0.047	0.034	0.010	0.022	0.020	0.004	0.070
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Ca	C87 Sn	C88 Al_ZO	C89 C-eq9	B99 Country of Melt and Pour		
K6404	0.007	.0045	.0000	0.118	.0018	0.002	0.032	.195	Netherlands		

C-eq9: Nb + Ti + V

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions. Tata Steel IJmuiden BV Jeffrey Flemming General Manager IJmuiden, 14 July 2023 
Page 1 of 1 Z01,Z02