

Inspection certificate EN 10 204 - 3.1		A02		Issuing department Quality inspection		A05		Purchaser order no 1109869		A07		Our order no 10254694-10		A08		Invoice no 16133485		A19		Certificate no and date 2016-08-15		A03													
SSAB EMEA AB, SE-613 80 OXELÖSUND, Sweden A01																																			
Purchaser OY Kontino Ab PL27 01301 Vanlaa Finland		A11		25015		Product Structural steel		B01		Marking (Stamping) Steel grade, Manufacturer, MATERIAL ID		B06		Customer marks		B15																			
Quantity 1		B08		Dimensions [mm] T 12 W 2500 L 6000		B09-B11		Weight [kg] 1413		B12		Deliv. Cond. Q		B04		Internal code 23341		B16																	
Consignee OY Kontino Ab		Hakintie 6		01380 Vanlaa Finland		A06		Standard/rules OX STRENX 700		Steel grade		STRENX 700 E		B02																					
MATERIAL ID 119086-805093																																			
B07																																			
Chemical composition																																			
Heat no 119086		C		Si		Mn		P		S		Cr		Ni		Mo		V		Ti		Cu		Al		Nb		B		N		EW		C14	
		.14		.30		1.15		.009		.001		.30		.10		.170		.010		.008		.01		.036		.001		.002		.002		.44		.293	
Testtype		C04		C00		C01		C02		C03		C10		C05		C06		C07		C08		C09		C11		C12		C13		C14		C15			
Tensile Test		420633		Top end		Transvers		Delivery condition		Reclangular		Rp0.2 [MPa]		760		C42		E [J]		236		C43		Ave [J]		221		C44		C45		C46			
Impact test		420633		Top end		Transvers		Delivery condition		Charpy-V		10x10		C47		E [J]		199		228		C48		Ave [J]		221		C49		C50		C51			
B02: EN 10025-6/S690QL																																			
EN 10025-6, OPTION 30.																																			
ALSO MEETS REQUIREMENTS OF WELDOX 700E																																			
Customer article no: 2293																																			

B02: EN 10025-6/S690QL

EN 10025-6, OPTION 30.

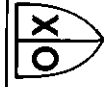
ALSO MEETS REQUIREMENTS OF WELDOX 700E

Customer article no: 2293

110812



Kontino Oy Ab



This certificate is produced with EDP and valid without signature

Quality Inspection Department/ R
Tschernernjack / A Backlund



It is hereby certified that the material described above complies with the requirements of the order.

Z01

A22

A04

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PERFORMANCE STEEL
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