

A01	A03 Doc nr. 2023096538 00		A04	
Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A02 Inspection certificate 3.1, EN10204.			
	A07, A09 Reference 5500001625 NAANTALI 11014456 5500001625	A08 Order nr. 57949 A		
A06 Customer/Consignee SERVICE CENTRE MAASTRICHT B.V. B.U. FEIJEN POSTBUS 10.000 1970 CA IJMUIDEN NOORDHOLLAND	B01,B02,B03,B04,B15 Hot rolled dry, Coil, S355MC, YMPRESS WG S:01-2010. Mill edges. Impact test. Suitable for: Part galvanising, Cutting into sheet. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.22/-0.22 mm). PRODUCE AND TEST ACCORDING TO EN 10149-2		C70 STEEL MAKING PROCESS: BO	
			B09,B10,B11 Dimensions 1500 mm X 15.00 mm	
			B13 Total Mass KG 63800	B08 Total NR. 2
			A11 Dispatch Note 24239	A10 Transport ARCHIMEDES

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

C50

PROD-IDENT: 1526029		MASS KG: 32140		NR: 1		CAST NR: L0597		B07,B08,B13			
TENSILE TEST								C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 Rp0.2 (MPa)	C12 Rm (MPa)	C13 A (%)					
Top Middle	Surface Longitudinal	Prismatical	+ 20	406	515	29.5					
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Top Middle	Surface Longitudinal	Prismatical	-20	O	10.0	ISO-V	J	274	285	278	279

PROD-IDENT: 1462059		MASS KG: 31660		NR: 1		CAST NR: K9865		B07,B08,B13			
TENSILE TEST								C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 Rp0.2 (MPa)	C12 Rm (MPa)	C13 A (%)					
Top Middle	Surface Longitudinal	Prismatical	+ 20	393	515	28.0					
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Top Middle	Surface Longitudinal	Prismatical	-20	O	10.0	ISO-V	J	283	302	226	269

CHEMICAL COMPOSITION in %												
B07	CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
	L0597	0.059	1.312	0.020	0.003	0.024	0.032	0.015	0.030	0.020	0.004	0.036
	K9865	0.059	1.287	0.014	0.006	0.006	0.039	0.008	0.026	0.020	0.006	0.035
	CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Ca	C87 Sn	C88 Al_ZO	B99 Country of Melt and Pour			
	L0597	0.005	.0038	.0000	0.002	.0022	0.005	0.029	Netherlands			
	K9865	0.002	.0032	.0000	0.001		0.001	0.037	Netherlands			

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Flemming
General Manager

IJmuiden, 31 October 2023

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