A01
Tata Steel IJmuiden BV
Wenckebachstraat 1
1951 JZ Velsen Noord
Postbus 10000
1970 CA IJmuiden The Netherlands
Telephone: 0251-492110

Company Trade Register 34040351
E-mail: info.testing@tatasteeleurope.com

A07.A09 Reference
4500023451 NAANTALI STEEL SERVICE CENTRE OY
11004831 00010

A02
Inspection certificate 3.1, EN10204.

B01.B02.B03.B04.B15
Hot rolled dry, Coil, S355MC, YMPRESS WG S:01-2010.
Mill edges.
Impact test.
Suitable for: Part galvanising, Cutting into sheet.

Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.22/-0.22 mm).
PRODUCE AND TEST ACCORDING TO EN 10149-2

TATA STEEL

A05 Doc. nr
2020037444 00

Z04

A06 Customer/Consignee
SERVICE CENTRE MAASTRICHT B.V.
B.U. FEIJEN
POSTBUS 10.000

1970 CA IJMUIDEN

NOORDHOLLAND

A08 Order nr.
58277 A

A11 Dispatch note
77884

A10 Transport
CHALLENGER

B09.B10.B11 Dimensions
1500 mm X 15 mm

C10-C29 TENSILE TEST

B07 PROD.-IDENT	B15 MASS kg	B08 NR	B07 CAST NR.		C01	C01/C02	C10	B05	C05 Temp °C	C11 R_{eH} MPa	C11 R_{eL} MPa	C11 $R_{p0.2}$ MPa	C12 R_m MPa	C15 A %	C15 A %	C16 R_p/R_m %	C17 r-value	C18 n-value
1745058	31960	1	P6735		32	1L	P		+ 20			369	512	29.5		72		
1745057	32080	1	P6744		32	1L	P		+ 20			403	514	31.5		78		
TOTAL	64040	2																

HARDNESS C52

C40.C60.C65 IMPACT TEST AND OTHER TESTS

C01/C02	C10	B05	C41 mm	C40.C60.C65	C05 Temp °C	C44	C42 ind.	C42 ind.	C42 ind.	C45 mean	C95 ASTM E-112
1L	P	0	10.1	ISO-V	- 20	2	300	305	308	304	
1L	P	0	10.0	ISO-V	- 20	2	319	320	330	323	

C71-C92 CHEMICAL COMPOSITION in %

B07 CAST NR.	B07 PROD.-IDENT	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb	C82 V	C85 N	C84 B	C85 C-eq	C86 Al-ZO	C87 Sn	C88 Ti	C89 C-eql
P6735		.060	1.327	.011	.003	0.017	0.039	.018	0.022	0.019	.004	.034	.003	.0039	.0001		0.037	.002	.001	.289
P6744		.059	1.327	.010	.002	0.020	0.048	.018	0.021	0.019	.003	.035	.003	.0036	.0001		0.047	.003	.001	.288

C44 1: J/cm² 2: J 3: Later. exp. (mm) 4: Contraction (%) 5: Shear area (%)

C01 1:1=Top 2:1=Edge 2=Middle 2=Middle 3=Bottom

C01 C02 L=Longitudinal 1=Surface T=Transverse 2=Centre Z=in Thickn dir 3=¼ Surface D=in Diagonal dir

C10 P=prismatical C=cylindrical

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

C70 STEELMAKING PROCESS: BO

Page 1 of 1

C50 Buigproef/Bend test/Biegeversuch/Test de flexion : goed/good/gut/concluant

Z05 Stamp of the expert :

Z05 B06 A04

Z01 We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions

Z02
Tata Steel IJmuiden BV

ANDRE GILLEBAART
GM PRODUCTANALYSIS

IJMUIDEN, 14 APRIL 2020