

A01  ArcelorMittal ArcelorMittal Bremen GmbH Postfach 210220 28222 BREMEN Carl-Benz-Strasse 30 28237 BREMEN Telefon 0421/6480 Telefax 0421/6482251	A02 CERTIFICATE A03 Page: 01/ 03 20120022932-00 Inspection certificate 3.1 EN 10204 A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zugunisschreibung Telefon 0421/6482813 Telefax 0421/6483150	A09 DISPATCH NOTE DATE 0000824412 26.04.2012 A08.1 MANUFACTURER'S ORDER NR 1276577 DATE 23.02.2012 AGENCY'S ORDER NR. FH2D136001002 A07 CUSTOMER'S ORDER NUMBER 1103328 A10 PART NUMBER XR355158	A06.1 CUSTOMER OY KONTINO AB HAKINTIE 6-8 01380 VANTAA Finland A06.2 CONSIGNEE OY KONTINO AB KOLMIHAARANKATU 4 33330 Tampere Finland
PRODUCT: hot rolled unpickled sheet QUALITY: S355MC STANDARD: EN 10149-2 (00-09-1995) TERMS OF DELIVERY: EN 10051 (A1: '97) JITZ 1.62			

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

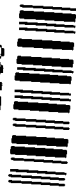
OY KONTINO AB

HAKINTIE 6-8

01380 VANTAA

Finland

082866



Kontino Oy Ab

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PRODUCT: hot rolled unpickled sheet QUALITY: S355MC STANDARD: EN 10149-2 (00-09-1995)

TERMS OF DELIVERY: EN 10051 (A1: '97)

JITZ 1.63

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
2	14.99	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71	C73	C72	C74	C75		C77	C76										
						C %	Si %	Mn %	P %	S %	Cu %	AlS %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
2	303683	99901	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008057																						
	303683	99902	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008058																						
	303683	99903	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008059																						
	303683	99904	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008060																						
	303683	99905	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008061																						
	303683	99906	2140	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008062																						
	303683	99911	2135	4	025983	.0766	.0113	.9632	.0107	.0027	.0114	.0375	.0062	.0001	.0001	.0012	.0552	.0167	.0286	.0021	.0010	.0015	
	4008067																						
		7	14950																				
TOTAL		7	14950																				

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST					
						C02	C03	C11	C12	C13	C50	C02	C03	C42	C42	C42	C43
						PR Temp °	Temp °C	yield Re MPa	streng Rm MPa	A120 %	Fa	PR Temp °	Temp °C	KV2 1 J	KV2 2 J	KV2 3 J	KV2 m J
2	303683	99901	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
		4008057															
	303683	99902	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
		4008058															

C02 test direction relating to rolling direction	C04 condition of specime V: aged F: fresh N: normalised	C50 bend test 1: good	C43 result in J relating to 8 x 10 mm specimen
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	A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zugunisschreibung Telefon 0421/6482813 Telefax 0421/6483150	A08.1 MANUFACTURER'S ORDER NR 1276577 DATE 23.02.2012 AGENCY'S ORDER NR. FH2D136001002	A07 CUSTOMER'S ORDER NUMBER 1103328	
		A10 PART NUMBER XR355158		

PRODUCT: hot rolled unpickled sheet **QUALITY:** S355MC **STANDARD:** EN 10149-2 (00-09-1995)
TERMS OF DELIVERY: EN 10051 (A1:'97)

JITZ 1.63

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
2	14.99	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST		SHOCK TEST				
						C02	C03	C11	C12	C13	C50	C02	C03	C42	C42	C42	C43
						PR °	Temp °C	yield Re MPa	streng Rm MPa	A120 %	Fa	PR °	Temp °C	KV2 1 J	KV2 2 J	KV2 3 J	KV2 m J
2	303683	99903	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
	4008059																
	303683	99904	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
	4008060																
	303683	99905	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
	4008061																
	303683	99906	2140	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
	4008062																
	303683	99911	2135	4	025983	0	20	422	509	32	1	0	-20	185	181	201	189
	4008067																
	7		14950														
TOTAL	7		14950														

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 26.04.2012



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Dr. Breitschuh

Breitschuh

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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