

Inspection certificate EN 10 204 - 3.1		A02	Issuing department Quality inspection		A05	Purchaser order no P027118		A07	Our order no 819900-1		A08	Invoice no 2630402		A19	Certificate no and date 15121028 2014-11-06		A03	
Purchaser BE GROUP OY AB HELSINGINTIE 50 POSTBOX 54 FI-15101 LAHTIS FINLAND		A11 81205		Product HR wide strip sheets		B01		Marking Manufacturer, MATERIAL ID		B06		Standard/rules SS/AB Steel grade DOMEX 355 MC B		D04 Deliv. Cond.		Internal code D16		B02
Quantity 23		D08 Dimensions [mm] T 16 W 1500 L 3000		D09-D11 Weight [kg] 13130		A06 Customer marks		A06 RE GROUP OY AB HELSINGINTIE 50 POSTBOX 54 FI-15101 LAHTIS FINLAND		A06 RE GROUP OY AB HELSINGINTIE 50 POSTBOX 54 FI-15101 LAHTIS FINLAND		A06 Customer marks		A06 RE GROUP OY AB HELSINGINTIE 50 POSTBOX 54 FI-15101 LAHTIS FINLAND		A06 RE GROUP OY AB HELSINGINTIE 50 POSTBOX 54 FI-15101 LAHTIS FINLAND		B15

MATERIAL ID
29-1105-605431-06 , 29-1105-605431-07 , 29-1105-605431-08 , 29-1105-605431-09 , 29-1105-605431-10 , 29-1105-605431-11

Chemical composition		C71-C92		C93-C99													
Heat no 29-1105	C .068	Si .01	Mn .60	P .010	S .005	Cr .03	Ni .03	Mo .00	V .01	Ti .00	Cu .01	Al .043	Nb .038	B .0001	N .003	Cekv .18	Carbon equivalent etc Cekv = C + Mn/6 + (Ni + Cu)/15 + (Cr + Mo + V)/5

Testtype	C04 Millicode	C00 Specimen position	C01 Specimen position	C02 Direction	C02 Treatment	B05 Specimen type	C10 Temp [degr C]	C03 Test results	
								C11 Reh [MPa]	C12 Rm [MPa]
Tensile test	BJT213	Top end	Longitudinal	Delivery condition	Rectangular 380x40	C11 406	C12 506	C13 A5 [%] 29,5	
Bend test	BJT215	Top end	Transvers	Delivery condition	Rectangular 300x25	C50 The test is satisfactory			

Production time: 2014-11-03

It is hereby certified that the material described above complies with the requirements of the order.	Z02	This certificate is produced with EDP and valid without signature Material Testing/ L Smedh/ M Eriksson/ L Söderqvist	Z01	A04 DOMEX [®] HIGH STRENGTH STEEL www.domex.com
	Z02		A22	