

A01  ArcelorMittal ArcelorMittal Bremen GmbH Postfach 210220 28222 BREMEN Carl-Benz-Strasse 30 28237 BREMEN Telefon 0421/6480 Telefax	A02 CERTIFICATE A03 Page: 01/ 04 20130020644-00 Inspection certificate 3.1 EN 10204 A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zeugnisschreibung Telefon 0421/6482813 Telefax 0421/6483150	A09 DISPATCH NOTE 0000953606 DATE 09.04.2013 SHIP SERENO A08.1 MANUFACTURER'S ORDER NR 1390278 DATE 11.01.2013 AGENCY'S ORDER NR. FH3B136002001 A07 CUSTOMER'S ORDER NUMBER 1104740 A10 PART NUMBER XR355048P	A06.1 CUSTOMER OY KONTINO Ab HAKINTIE 6-8 01380 VANTAA Finnland A06.2 CONSIGNEE OY KONTINO AB KOLMIHAARANKATU 4 33330 Tampere Finnland												
<table border="1"> <tr> <td data-bbox="114 368 560 415"> PRODUCT: hot rolled pickled sheet </td> <td data-bbox="560 368 896 415"> QUALITY: AMSTRONG355MC </td> <td data-bbox="896 368 1288 415"> STANDARD: AM FCE </td> <td data-bbox="1288 368 2105 415"></td> </tr> <tr> <td data-bbox="114 415 560 462"> TERMS OF DELIVERY: </td> <td data-bbox="560 415 896 462"> S355MC </td> <td data-bbox="896 415 1288 462"> EN 10149-2 (00-09-1995) </td> <td data-bbox="1288 415 2105 462"></td> </tr> <tr> <td colspan="3" data-bbox="114 462 2105 497"></td> <td data-bbox="1960 462 2105 497"> JITZ 1.65 </td> </tr> </table>				PRODUCT: hot rolled pickled sheet	QUALITY: AMSTRONG355MC	STANDARD: AM FCE		TERMS OF DELIVERY:	S355MC	EN 10149-2 (00-09-1995)					JITZ 1.65
PRODUCT: hot rolled pickled sheet	QUALITY: AMSTRONG355MC	STANDARD: AM FCE													
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			JITZ 1.65												

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN OY KONTINO Ab HAKINTIE 6-8 01380 VANTAA Finnland 089570  Kontino Oy Ab
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	A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zugnißschreibung Telefon 0421/6482813 Telefax 0421/6483150	A08.1 MANUFACTURER'S ORDER NR 1390278 DATE 11.01.2013 AGENCY'S ORDER NR. FH3B136002001	A06.2 CONSIGNEE OY KONTINO AB KOLMIHAARANKATU 4 33330 Tampere Finland	
		A07 CUSTOMER'S ORDER NUMBER 1104740		
		A10 PART NUMBER XR355048P		

PRODUCT: hot rolled pickled sheet TERMS OF DELIVERY:	QUALITY: AMSTRONG355MC S355MC	STANDARD: AM FCE EN 10149-2 (00-09-1995)	JITZ 1.65
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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	4.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71 C %	C73 Si %	C72 Mn %	C74 P %	C75 S %	 Cu %	C77 AlS %	C76 N %	 B %	 V %	 Ti %	 Nb %	 Cr %	 Ni %	 Mo %	 As %	 Sn %	
1	275095	99901	2460	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076766																						
	275095	99902	2430	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076767																						
	275095	99903	2440	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076768																						
	275095	99904	2450	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076769																						
	275095	99905	2430	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076770																						
	275095	99906	2450	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076771																						
	275095	99907	1575	11	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076772																						
	275095	99911	2455	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076759																						
	275095	99912	2475	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076760																						
	275095	99913	2445	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076761																						
	275095	99914	2450	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076762																						
	275095	99915	2450	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076763																						
	275095	99916	2425	17	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
	4076764																						

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good
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	A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zugunisschreibung Telefon 0421/6482813 Telefax 0421/6483150	A07 CUSTOMER'S ORDER NUMBER 1104740	A06.2 CONSIGNEE OY KONTINO AB KOLMIHAARANKATU 4 33330 Tampere Finnland	
	A10 PART NUMBER XR355048P			

PRODUCT: hot rolled pickled sheet TERMS OF DELIVERY:	QUALITY: AMSTRONG355MC S355MC	STANDARD: AM FCE EN 10149-2 (00-09-1995)	JITZ 1.65
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A08.2 ITEM	B11 THICKNESS mm	B12 WIDTH mm	B13 LENGTH mm
1	4.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71	C73	C72	C74	C75		C77	C76										
						C %	Si %	Mn %	P %	S %	Cu %	AlS %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
1	275095	99917	1585	11	035959	.0776	.0087	.5286	.0071	.0051	.0408	.0337	.0047	.0001	.0005	.0010	.0248	.0328	.0455	.0050	.0021	.0025	
		4076765																					
		14	32520																				
TOTAL		14	32520																				

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST							BEND TEST	
						C02 PR	C04 MAZ	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A50 %	C50 Fa		
1	275095	99901	2460	17	035959	0	F	20	390	495	32.5	1		
		4076766												
	275095	99902	2430	17	035959	0	F	20	390	495	32.5	1		
		4076767												
	275095	99903	2440	17	035959	0	F	20	390	495	32.5	1		
		4076768												
	275095	99904	2450	17	035959	0	F	20	390	495	32.5	1		
		4076769												
	275095	99905	2430	17	035959	0	F	20	390	495	32.5	1		
		4076770												
	275095	99906	2450	17	035959	0	F	20	390	495	32.5	1		
		4076771												
	275095	99907	1575	11	035959	0	F	20	390	495	32.5	1		
		4076772												
	275095	99911	2455	17	035959	0	F	20	390	495	32.5	1		
		4076759												

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good
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	A05 ORIGINATOR OF THE DOCUMENT ArcelorMittal Bremen GmbH Abnahme/Zugunisschreibung Telefon 0421/6482813 Telefax 0421/6483150	A07 CUSTOMER'S ORDER NUMBER 1104740	A10 PART NUMBER XR355048P	

PRODUCT: hot rolled pickled sheet **QUALITY:** AMSTRONG355MC **STANDARD:** AM FCE
TERMS OF DELIVERY: S355MC EN 10149-2 (00-09-1995)

JITZ 1.65

A08.2	B11	B12	B13
ITEM	THICKNES	WIDTH	LENGTH
	mm	mm	mm
1	4.00	1500.00	3000.00

A08.2	ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST						BEND TEST	
							C02	C04	C03	C11	C12	C13	C50	
							PR	MAZ	Temp	yield	streng	A50	Fa	
							°		°C	Re	Rm	%		
	1	275095	99912	2475	17	035959	0	F	20	390	495	32.5	1	
		4076760												
		275095	99913	2445	17	035959	0	F	20	390	495	32.5	1	
		4076761												
		275095	99914	2450	17	035959	0	F	20	390	495	32.5	1	
		4076762												
		275095	99915	2450	17	035959	0	F	20	390	495	32.5	1	
		4076763												
		275095	99916	2425	17	035959	0	F	20	390	495	32.5	1	
		4076764												
		275095	99917	1585	11	035959	0	F	20	390	495	32.5	1	
		4076765												
		14		32520										
TOTAL		14		32520										

We certify hereby that the delivery complies with the above mentioned specification.


QUALITY DEPARTMENT
SITE EXPERT FOR INSPECTION
BREMEN 19.04.2013 Hesener

Hesener

C02 test direction relating to rolling direction	C04 condition of specime V:aged F:fresh N:normalised	C50 bend test 1:good
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