

A01	Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A03 Doc nr. 2023049219 00 A02 Inspection certificate 3.1, EN10204. A07, A09 Reference 5500001625 NAANTALI 11014456 5500001625 A08 Order nr. 57949 A	A04 TATA STEEL
A06 Customer/Consignee	SERVICE CENTRE MAASTRICHT B.V. B.U. FEIJEN POSTBUS 10.000 1970 CA IJMUIDEN NOORDHOLLAND	B01,B02,B03,B04,B15 Hot rolled dry, Coil, S355MC, YMPRESS WG S:01-2010. Mill edges. Impact test. Suitable for: Part galvanising, Cutting into sheet. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.22/-0.22 mm). PRODUCE AND TEST ACCORDING TO EN 10149-2	C70 STEEL MAKING PROCESS: BO B09,B10,B11 Dimensions 1500 mm X 15.00 mm B13 Total Mass KG 61740 B08 Total NR. 2 A11 Dispatch Note 67197 A10 Transport HENDRIKA

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

PROD-IDENT: 3869540		MASS KG: 30880		NR: 1		CAST NR: H3244		B07,B08,B13			
TENSILE TEST								C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 Rp0.2 (MPa)	C12 Rm (MPa)	C13 A (%)					
Top Middle	Surface Longitudinal	Prismatical	+ 20	385	521	27.5					
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Top Middle	Surface Longitudinal	Prismatical	-20	O	10.0	ISO-V	J	287	288	278	284

PROD-IDENT: 3869539		MASS KG: 30860		NR: 1		CAST NR: H3246		B07,B08,B13			
TENSILE TEST								C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 Rp0.2 (MPa)	C12 Rm (MPa)	C13 A (%)					
Top Middle	Surface Longitudinal	Prismatical	+ 20	383	522	28.0					
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Top Middle	Surface Longitudinal	Prismatical	-20	O	10.0	ISO-V	J	307	287	233	275

CHEMICAL COMPOSITION in %												
B07	CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
	H3244	0.060	1.306	0.015	0.004	0.012	0.034	0.010	0.018	0.018	0.004	0.035
	H3246	0.060	1.308	0.014	0.004	0.010	0.043	0.008	0.017	0.017	0.003	0.034
	CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Ca	C87 Sn	C88 Al_ZO	B99 Country of Melt and Pour			
	H3244	0.003	.0036	.0000	0.001	.0000	0.002	0.032	Netherlands			
	H3246	0.003	.0041	.0000	0.001	.0000	0.001	0.042	Netherlands			

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Jeffrey Flemming
General Manager

IJmuiden, 31 May 2023

z01.z02