

QM-System: Certification as per ISO 9001



DILLINGER HÜTTE

Erläuterungen siehe Rückseite/Explications voir au verso/(See reverse for explanations (www.dillinger.de/certificate))

A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
A05	Established inspecting body DH	A06 Purchaser Final receiver	531429-22.05.15	403750-001	1/...
B02/	Steel design. DILLIDUR400V	A07.1 No. P032164 A07.2 No. SA2762/15		B01 Product HEAVY PLATES	
B03	Any suppl. requirements	DILLING-E03:10			

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rolled plate Test No.	A09 Purchaser article number
		MM	MM		KG				
01	1	16,00	x 2450	x 6000	1882	Q	419688	54645-02	2100182814
01	1	16,00	x 2450	x 6000	1882	Q	419688	54645-03	2100182814
01	1	16,00	x 2450	x 6000	1882	Q	419688	54645-04	2100182814
01	1	16,00	x 2450	x 6000	1882	Q	419688	54646-01	2100182814
01	1	16,00	x 2450	x 6000	1882	Q	419688	54646-02	2100182814
**	5				9410				
02	1	25,00	x 2450	x 6000	2940	Q	419744	46936-01	2100183314
02	1	25,00	x 2450	x 6000	2940	Q	419744	46936-02	2100183314
**	2				5880				
***	7				15290				

B06 Marking of the product

ITEM NO. : 01-02
STEEL DESIGNATION DILLIDUR400V
HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP

C30-C39 Hardness test on the product

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate/ Test No.	C01	C02/C01	C03 Temp. GRC.	C30 Method of test	C35 Individual values	C32 Mean value
			F7	F7	RT HBW 10/3000		HB 388	388
01	419688	54646	F7	F7	RT HBW 10/3000		HB 388	388
02	419744	46936	F7	F7	RT HBW 10/3000		HB 388	390

A04		Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	Inspector's stamp Date 22.05.15	PP 1
			B. BALDAUF Test House Manager		

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A05	Established Inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI	531429-22.05.15	403750-001	2
A05	Final receiver	A07.1 No. P032164 BE GROUP OY AB, TURKU		B01 Product HEAVY PLATES	
B02/	Steel design. DILLIDUR400V				
B03	Any suppl. requirements DILLING-E03:10				

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
419688	Y	0,146	0,335	1,45	0,012	0,0009	0,030	0,009	0,034	0,244	0,001	0,001	0,020	0,0016	0,032
419744	Y	0,154	0,339	1,46	0,015	0,0014	0,023	0,020	0,165	0,391	0,003	0,001	0,021	0,0016	0,030

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 01	EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS. SURFACE AS PER EN-10163-B3 THICKNESS AS PER EN-10029:10-A LENGTH AND WIDTH AS PER EN-10029:10 FLATNESS AS PER EN-10029:10-T5H
ITEM NO. : 02	EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS. SURFACE AS PER EN-10163-B3 THICKNESS AS PER EN-10029:10-A LENGTH AND WIDTH AS PER EN-10029:10 FLATNESS AS PER EN-10029:10-T4H

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager		AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
		Inspector's stamp	Date 22.05.15	PP 1	1



Manufacturer's mark