

**QM-System: Certification as per ISO 9001**



**DILLINGER HÜTTE**

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
A05	Established inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI	545013-30.09.15	407350-003	1/...
A05	Final receiver DH	A07.1 No. P035217 A07.2 No. SA2785/15		B01 Product HEAVY PLATES	

**B02/ Steel design. DILLIDUR400V**

B03 Any suppl. DILLING-E03:10 requirements

**B01-B99 Description of the product**

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rolled plate No./ Test No.	A09 Purchaser article number
		MM	MM	MM	KG				
03	1	16,00	x 2450	x 6000	1882	Q	420365	21666-01	2100182814
03	1	16,00	x 2450	x 6000	1882	Q	420365	21666-02	2100182814
03	1	16,00	x 2450	x 6000	1882	Q	420365	21666-03	2100182814
03	1	16,00	x 2450	x 6000	1882	Q	420365	21694-01	2100182814
03	1	16,00	x 2450	x 6000	1882	Q	420365	21694-02	2100182814
03	1	16,00	x 2450	x 6000	1882	Q	425066	39461-01	2100182814
**	6				11292				
***	6				11292				

**B06 Marking of the product**

ITEM NO. : 03

STEEL DESIGNATION DILLIDUR400V

HEAT NO. / TRADEMARK / ROLLED PLATE NO. - TEST NO. / INSPECTOR'S STAMP

**C30-C39 Hardness test on the product**

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate/ Test No.	C01	C02/C01	C03 Temp. GR.C	C30 Method of test	C35 Individual values	C31	C33 Mean value
03	420365	21666	F7		RT HBW 10/3000	HB 415	411	408	411
03	425066	39461	F7		RT HBW 10/3000	HB 388	388	385	387

**C70-C99 Chemical composition % - Heat analysis**

B07.2 Heat	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
	Y	0,152	0,334	1,47	0,014	0,0009	0,023	0,006	0,241	0,001	0,023	0,0017	0,044	
425066	Y	0,153	0,338	1,46	0,013	0,0009	0,053	0,012	0,249	0,001	0,000	0,021	0,0018	0,034

A04

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

*B. Baldauf*



**AG der Dillinger Hüttenwerke**  
Postfach 1580, D-66748 Dillingen/Saar  
Inspection department

B. BALDAUF  
Test House Manager

Inspector's stamp

Date 30.09.15

RD 1

A01

**QM-System: Certification as per ISO 9001**

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<p>A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)</p>	<p>A10 Advice of dispatch No./ Date of dispatch 545013-30.09.15</p>	<p>A08/ Manufacturer's order/ A03 Certificate No. 407350-003</p>	<p>Sheet 2</p>
<p>A05 Established inspecting body DH</p>	<p>A06 Purchaser BE GROUP OY AB, LAHTI A07.1 No. P035217 Final receiver BE GROUP OY AB, TURKU A07.2 No. SA2785/15</p>	<p>B01 Product HEAVY PLATES</p>	
<p>B02/ Steel design. <b>DILLIDUR400V</b> B03 Any suppl. requirements DILLING-E03:10</p>			

**D01 Marking and identification, surface appearance, shape and dimensional properties**

**ITEM NO.: 03**

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.  
 SURFACE AS PER EN-10163-B3  
 THICKNESS AS PER EN-10029:10-A  
 LENGTH AND WIDTH AS PER EN-10029:10  
 FLATNESS AS PER EN-10029:10-T5H

A04



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*B. Baldauf*

B. BALDAUF  
Test House Manager



AG der Dillinger Hüttenwerke  
Postfach 1580, D-66748 Dillingen/Saar  
Inspection department

Inspector's stamp  
Date 30.09.15

RD 1

A01