



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
20237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02
CERTIFICATE

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A03
Pagc: 01 / 03
20150063229-00

A09 DISPATCH NOTE
DATE

A08.1 MANUFACTURER'S ORDER NR
DATE
AGENCY'S ORDER NR.

A07 CUSTOMER'S ORDER NUMBER
P034328/P034328/001

A10 PART NUMBER
2101750170 4789 3.1

0000296238
11.09.2015

BE Group OY AB
Helsinginittie 50
15100 Lehti
Finland

A06.2 CONSIGNEE
BE Group OY AB, KELAVARASTO

VANHANRADANKATU 42
15522 LAHTI
Finland

PRODUCT: hot rolled pickled sheet
TERMS OF DELIVERY: EN 10051 (2010)

QUALITY: AMSTRONG 355MC STANDARD: AM FCE

JITZ 1.71

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm	B11 LENGTH mm
1	4.00	1500.00	3000.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B13 WEIGHT kg	B08 HEAT	CHEMICAL ANALYSIS																	
					C71 %	C73 %	C72 %	C74 %	C75 %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %	
1	364815	99901	2875	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297977																					
	364815	99902	2875	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297978																					
	364815	99903	2875	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297979																					
	364815	99904	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297980																					
	364815	99905	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297981																					
	364815	99906	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297982																					
	364815	99907	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297983																					
	364815	99908	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297984																					
	364815	99909	2865	20457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297985																					
	364815	99910	2295	16457947	0.650	0.080	0.5420	0.070	0.035	0.2880	0.380	0.047	0.0001	0.010	0.010	0.250	0.230	0.260	0.0030	0.0020	0.0010	
	4297992																					

TOTAL	10	28110
	10	28110

C02 test direction relating to rolling direction (0° = L; 90° = T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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Page: 02 / 03

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11.09.2015

A06.1 CUSTOMER

BE Group OY AB

Helsinginitie 50
15100 Lehti
Finland

A06.2 CONSIGNEE

BE Group OY AB, KELAVARASTO

VANHANRADANKATU 42
15522 LAHTI
Finland

A08.1 MANUFACTURER'S ORDER NR 1548450

DATE 22.06.2015

AGENCY'S ORDER NR. FH5IBBY002001

A07 CUSTOMER'S ORDER NUMBER

P034328/P034328/001

A10 PART NUMBER

210I750170 4789 3.1

PRODUCT: hot rolled pickled sheet

QUALITY: AMSTRONG 355MC

STANDARD: AM FCE

TERMS OF DELIVERY: EN 10051 (2010)

JITZ 1.71

A08.2 ITEM	B07.1 COILNO	B09 THICKNESS mm	B10 WIDTH mm	B11 LENGTH mm	B08 WEIGHT AMOUNT kg	B13
1	4.00	1500.00	3000.00			

A08.2 ITEM	B07.1 COILNO	B07.2 PART	B08 WEIGHT AMOUNT kg	B07.2 HEAT	TENSILE TEST			C03 PR	C04 MAZ °C	C02 yield strength Re MPa	C11 Rm A50 %	C12 strength Rm MPa	C13 A50 %	BENDTEST
					0	F	20							
1	364815	99901	2875	20	457947	0	F	20	408	408	488	33.6	1	C50
	4297977													
	364815	99902	2875	20	457947	0	F	20	408	408	488	33.6	1	
	4297978													
	364815	99903	2875	20	457947	0	F	20	408	408	488	33.6	1	
	4297979													
	364815	99904	2865	20	457947	0	F	20	408	408	488	33.6	1	
	4297980													
	364815	99905	2865	20	457947	0	F	20	408	408	488	33.6	1	
	4297981													
	364815	99906	2005	20	457947	0	F	20	408	408	400	33.6	1	
	4297982													
	364815	99907	2865	20	457947	0	F	20	408	408	488	33.6	1	
	4297983													
	364815	99908	2865	20	457947	0	F	20	408	408	488	33.6	1	
	4297984													
	364815	99909	2865	20	457947	0	F	20	408	408	488	33.6	1	
	4297985													
	364815	99910	2295	16	457947	0	F	20	408	408	488	33.6	1	
	4297992													
	10													
	28110													

TOTAL 10 28110

We certify hereby that the delivery complies with the above mentioned specification.

C02 test direction relating to rolling direction (0° = L; 90° = T)	C04 specimen condition V:aqed F:resh N:normalised	C50 bend test 1:ood
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BE Group OY AB, KEILAVARASTO
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 15522 LAHTI
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PRODUCT: hot rolled pickled sheet
 TERMS OF DELIVERY: **EN 10051 (2010)**

QUALITY: **AMSTRONG 355MC** STANDARD: **AM FCE**

ITEM	THICKNESS mm	B09 WIDTH mm	B10 WIDTH mm	B11 LENGTH mm
1	4.00	1500.00	3000.00	3000.00

JITZ 1.71




QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hiesener

BREMEN 14.09.2015

C02 test direction relating to rolling direction (0° = L; 90° = T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good
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