

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 709654-13.05.20	A08/ Manufacturer's order/ A03 Certificate No. 455373-001	Sheet 1/...
A05 Established inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI Final receiver BE GROUP OY AB, TURKU	A07.1 No. P079191 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	DILLIDUR400			
B03 Any suppl. requirements	DILLING-E04:16			

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM		KG				
01	1	15,00	x 2450	x 6000	1764	Q	480210	04182-02	2100182495
01	1	15,00	x 2450	x 6000	1764	Q	480210	04182-03	2100182495
**	2				3528				
02	1	20,00	x 2450	x 6000	2352	Q	480205	98861-01	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98861-02	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-01	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-02	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-03	2100183200
**	5				11760				
***	7				15288				

B06 Marking of the product

ITEM NO.: 01-02

STEEL DESIGNATION

DILLIDUR400

HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP

C30-C39 Hardness test on the product

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	C01	C02/C01	C03 Temp. GR.C	C30 Method of test	C35	C31 Individual values	C32 Mean value
01	480210	04182	F7		RT	HBW 10/3000	HB 401	401 401	401
02	480205	98865	F7		RT	HBW 10/3000	HB 385	385 388	386

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

Date 13.05.20

PP 1

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B02/ Steel design.	DILLIDUR400			
B03 Any suppl. requirements	DILLING-E04:16			

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
480205	Y	0,152	0,328	1,454	0,016	0,0009	0,023	0,036	0,030	0,235	0,001	0,000	0,020	0,0018	0,031
480210	Y	0,150	0,332	1,446	0,014	0,0014	0,033	0,015	0,047	0,223	0,001	0,001	0,021	0,0017	0,033

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 01-02

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.

SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

A04



Manufacturer's
mark

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B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 13.05.20

PP 1