

QM-System: Certification as per ISO 9001



Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		709654-13.05.20	455373-001	1/....
	MATERIAL TEST REPORT (MTR)				

A05	Established Inspecting body DH	A06	Purchaser	BE GROUP OY AB, LAHTI	A07.1	No.	P079191
			Final receiver	BE GROUP OY AB, TURKU	A07.2	No.	

B02/	Steel design.	DILLIDUR400					
B03	Any suppl. requirements	DILLING-E04:16					

B01-B99 Description of the product

B14	B08	B09	B10	B11	B12	B04	B07.2	B07.1	A09
Item No.	Number of pieces	Thickness	Width	Length	Theoretical mass KG	Product delivery condition	Heat No.	Roll.plate No./ Test No.	Purchaser article number
01	1	15,00	x 2450	x 6000	1764	Q	480210	04182-02	2100182495
01	1	15,00	x 2450	x 6000	1764	Q	480210	04182-03	2100182495
**	2				3528				
02	1	20,00	x 2450	x 6000	2352	Q	480205	98861-01	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98861-02	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-01	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-02	2100183200
02	1	20,00	x 2450	x 6000	2352	Q	480205	98865-03	2100183200
**	5				11760				
***	7				15288				

B06 Marking of the product

ITEM NO.:	01-02
STEEL DESIGNATION	DILLIDUR400
HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP	

C30-C39 Hardness test on the product

B14	B07.2	B07.1	C01	C02/C01	C03	C30	C35	C31	C32
Item No.	Heat No.	Roll.plate No./ Test No.	Temp.	Method of test	GR.C	Individual values	Mean value	Mean value	Mean value
01	480210	04182	F7	RT	HBW	10/3000	HB 401	401	401
02	480205	98865	F7	RT	HBW	10/3000	HB 385	385	386

A04		Z01/Z02/Z03	We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.		Inspector's stamp	Date	13.05.20	PP	1
	Manufacturer's mark			B. BALDAUF Test House Manager					
					AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar				
					Inspection department				

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	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		709654-13.05.20	455373-001	2
	MATERIAL TEST REPORT (MTR)				
A05	Established inspecting body DH	A06 Purchaser	BE GROUP OY AB, LAHTI	B01 Product	
		Final receiver	BE GROUP OY AB, TURKU	HEAVY PLATES	
			A07.1 No. P079191		
			A07.2 No.		

B02/ Steel design.	DILLDUR400
B03 Any suppl. requirements	DILLING-E04:16

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
480205	Y	0,152	0,328	1,454	0,016	0,0009	0,023	0,036	0,030	0,235	0,001	0,000	0,020	0,0018	0,031
480210	Y	0,150	0,332	1,446	0,014	0,0014	0,033	0,015	0,047	0,223	0,001	0,001	0,021	0,0017	0,033

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 01-02
 EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department
	Manufacturer's mark		Inspector's stamp
		B. BALDAUF Test House Manager	Date 13.05.20
			PP 1