

QM-System: Certification as per ISO 9001

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		709644-13.05.20	457671-001	1/....
	MATERIAL TEST REPORT (MTR)				

A05	Established inspecting body DH	A06	Purchaser BE GROUP OY AB, LAHTI	A07.1	No. P080954
			Final receiver BE GROUP OY AB, TURKU	A07.2	No.

B02/	Steel design. DILLIDUR400			B01	Product HEAVY PLATES
B03	Any suppl. requirements DILLING-E04:16				

B01-B99 Description of the product

B14	B08	B09	B10	B11	B12	B04	B07.1	B07.2	B07.1	A09
Item No.	Number of pieces	Thickness	Width	Length	Theoretical mass KG	Product delivery condition	Heat No.	Roll.plate No./ Test No.	Purchaser article number	
01	1	20,00	x 2450	x 6000	2352	Q	481549	35425-03	2100183200	
01	1	20,00	x 2450	x 6000	2352	Q	481549	35425-04	2100183200	
01	1	20,00	x 2450	x 6000	2352	Q	481549	35426-01	2100183200	
01	1	20,00	x 2450	x 6000	2352	Q	481549	35426-02	2100183200	
01	1	20,00	x 2450	x 6000	2352	Q	481549	35426-03	2100183200	
**	5				11760					
**	5				11760					

B06 Marking of the product

ITEM NO.:	01
STEEL DESIGNATION	DILLIDUR400
HEAT NO. / TRADEMARK / ROLLED PLATE NO. - TEST NO. / INSPECTOR'S STAMP	

C30-C39 Hardness test on the product

B14	B07.2	B07.1	C01	C02/C01	C03	C30	C31	C35	C31	C32
Item No.	Heat No.	Roll.plate No./ Test No.	Temp.	Method of test	Individual values	Mean value				
01	481549	35426	F7	RT HBW 10/3000	HB 404	404				
					401	408				

C70-C99 Chemical composition % - Heat analysis

B07.2	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
481549	Y	0,150	0,355	1,439	0,013	0,0004	0,023	0,008	0,032	0,242	0,001	0,001	0,019	0,0014	0,032

A04		Manufacturer's mark
Z01/Z02/Z03	We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	
		Inspector's stamp
	B. BALDAUF Test House Manager	Date 13.05.20
		Inspection department
	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar	
		PP 1

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A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 709644-13.05.20	A08/ Manufacturer's order/ A03 Certificate No. 457671-001	Sheet 2
A05 DH	Established inspecting body A06 Purchaser BE GROUP OY AB, LAHTI Final receiver BE GROUP OY AB, TURKU	A07.1 No. P080954 A07.2 No.	B01 Product HEAVY PLATES		
B02/ B03	Steel design. DILLIDUR400 Any suppl. DILLING-E04:16 requirements				

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 01

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

A04



Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

Date 13.05.20

PP 1

A01