




Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 1/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. B03 Any suppl. requirements	S690QL+DILLIMAX690T EN-10025-6:19/DILLING-D04:16			

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
MM									
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48783-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48783-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48783-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48783-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48786-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48786-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48786-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483328	48786-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48787-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48787-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48787-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48787-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48788-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48788-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48788-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48788-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48789-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48789-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48789-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48789-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48791-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48791-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48791-03	

A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager	 Inspector's stamp	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
		Date 03.08.20	PP 1		

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 2/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM		KG				
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48791-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48796-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48796-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48796-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	48796-04	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	49633-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	49633-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483329	49633-03	
01	1	15,00	x 2450	x 6000	1731	Q+A	483330	49634-01	
01	1	15,00	x 2450	x 6000	1731	Q+A	483330	49634-02	
01	1	15,00	x 2450	x 6000	1731	Q+A	483330	49634-03	
**	34				58854				
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48806-01	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48806-02	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48806-03	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48807-01	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48807-02	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48807-03	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48807-04	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48808-01	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48808-02	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48808-03	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48808-04	

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20




PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)			A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 3/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES		
B02/ Steel design. S690QL+DILLIMAX690T					
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16					

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM		KG				
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48810-01	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48810-02	
02	1	16,00	x 2450	x 6000	1846	Q+A	483329	48810-03	
**	14				25844				
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48809-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48809-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48809-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48809-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48811-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48811-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48811-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48811-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48813-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48813-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48813-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483329	48813-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48815-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48815-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48815-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48815-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48816-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48816-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48816-03	




A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.			AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
 Manufacturer's mark		B. BALDAUF Test House Manager	Inspector's stamp	Date 03.08.20	PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 4/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM						
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48816-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48817-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48817-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48817-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48817-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48818-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48818-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48818-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48818-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48819-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48819-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48819-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48819-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48820-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48820-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48820-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48820-04	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48822-01	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48822-02	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48822-03	
03	1	20,00	x 2450	x 6000	2308	Q+A	483330	48822-04	
**	40				92320				
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48775-01	

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.			AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
 Manufacturer's mark		B. BALDAUF Test House Manager	Inspector's stamp	Date 03.08.20	PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)			A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 5/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES		
B02/ Steel design. S690QL+DILLIMAX690T					
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16					

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM						
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48775-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48775-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48776-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48776-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48776-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48776-04	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48777-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48777-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48777-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48777-04	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48778-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48778-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48778-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48778-04	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48779-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48779-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48779-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48780-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48780-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48780-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48780-04	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48781-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48781-02	

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

Date 03.08.20

PP 1

A01

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 6/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM						
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48781-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48781-04	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48782-01	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48782-02	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48782-03	
04	1	25,00	x 2450	x 6000	2885	Q+A	483328	48782-04	
**	30				86550				
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	48833-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	48833-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	48833-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	48833-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	49081-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	49081-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	49081-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483331	49081-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48845-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48845-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48845-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48845-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48850-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48850-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48857-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48857-02	

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

Date 03.08.20




PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)			A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 7/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES		
B02/ Steel design. S690QL+DILLIMAX690T					
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16					

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM						
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48857-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48857-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48862-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48862-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48862-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483332	48862-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48863-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48863-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48863-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48863-04	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48872-01	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48872-02	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48872-03	
05	1	30,00	x 2450	x 6000	3462	Q+A	483333	48872-04	
**	30				103860				
06	1	35,00	x 2450	x 6000	4039	Q+A	483332	48874-01	
06	1	35,00	x 2450	x 6000	4039	Q+A	483332	48874-02	
06	1	35,00	x 2450	x 6000	4039	Q+A	483333	48873-01	
06	1	35,00	x 2450	x 6000	4039	Q+A	483333	48873-02	
06	1	35,00	x 2450	x 6000	4039	Q+A	483333	48873-03	
**	5				20195				
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48875-01	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48875-02	

A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager	 Inspector's stamp	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
		Date 03.08.20	PP 1		

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)			A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 8/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES		
B02/ Steel design. S690QL+DILLIMAX690T					
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16					

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM						
			KG						
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48875-03	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48875-04	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48876-01	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48876-02	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48876-03	
07	1	40,00	x 2450	x 6000	4616	Q+A	483333	48876-04	
**	8				36928				
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48740-01	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48740-02	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48740-03	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48740-04	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48744-01	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48747-01	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48747-02	
08	1	50,00	x 2450	x 6000	5770	Q+A	483327	48747-03	
**	8				46160				
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48707-01	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48707-02	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48718-01	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48718-02	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48718-03	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48718-04	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48766-01	

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.



Manufacturer's mark

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20

PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 9/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
			MM		KG				
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48766-02	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48766-03	
09	1	60,00	x 2450	x 6000	6924	Q+A	483327	48766-04	
**	10				69240				
10	1	70,00	x 2450	x 6000	8078	Q+A	483326	48690-01	
10	1	70,00	x 2450	x 6000	8078	Q+A	483326	48690-02	
10	1	70,00	x 2450	x 6000	8078	Q+A	483327	48721-01	
10	1	70,00	x 2450	x 6000	8078	Q+A	483327	48721-02	
**	4				32312				
11	1	80,00	x 2450	x 6000	9232	Q+A	483255	47116-01	
11	1	80,00	x 2450	x 6000	9232	Q+A	483255	47116-02	
**	2				18464				
***	185				590727				

B06 Marking of the product

ITEM NO.: 01-11
STEEL DESIGNATION **S690QL DILLIMAX690T**
HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP



A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager	 Inspector's stamp	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
		Date 03.08.20	PP 1		

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 10/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

C10-C29 Tensile test

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	B05 Reference (heat) treatment	C01	C02/ C01	C03 Temp. GR.C	C10 MPA REH	C11 RP02	C12 RM	C13	A % L0=5D	C14-C15
01	483328	48783		K4	Q	RT	777		802		18	
01	483329	48788		K4	Q	RT	804		833		16	
01	483330	49634		K4	Q	RT	819		835		17	
02	483329	48806		K4	Q	RT	845		847		16	
03	483329	48813		K4	Q	RT	834		853		16	
03	483330	48815		K4	Q	RT	844		855		16	
03	483330	48819		K4	Q	RT		801	837		17	
04	483328	48775		K4	Q	RT	806		841		18	
04	483328	48778		K4	Q	RT	829		853		17	
04	483328	48782		K4	Q	RT		800	840		18	
05	483331	49081		K4	Q	RT	823		859		18	
05	483332	48857		K4	Q	RT	788		827		17	
05	483332	48862		K4	Q	RT	799		834		17	
05	483333	48863		K4	Q	RT	820		854		17	
06	483332	48874		K4	Q	RT		763	811		17	
06	483333	48873		K4	Q	RT		768	818		17	
07	483333	48876		K4	Q	RT		711	782		18	
08	483327	48744		K4	Q	RT	792		839		22	
08	483327	48747		K4	Q	RT	785		831		21	
09	483327	48707		K4	Q	RT	762		822		16	
09	483327	48718		K4	Q	RT	787		843		15	
10	483326	48690		K4	Q	RT		750	811		17	
10	483327	48721		K4	Q	RT		749	816		18	

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.			AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
 Manufacturer's mark		B. BALDAUF Test House Manager	Inspector's stamp	Date 03.08.20	PP 1

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 11/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	S690QL+DILLIMAX690T			
B03 Any suppl. requirements	EN-10025-6:19/DILLING-D04:16			

C10-C29 Tensile test

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	B05 Reference (heat) treatment	C01	C02/ C01	C03 Temp. GR.C	C10 MPA REH	C11 RP02	C12 RM	C13	A % L0=5D	C14-C15
11	483255	47116		K4	Q	RT	776		833		17	

C40-C49 Impact test

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	B05 Reference (heat) treatment	C01	C02/ C01	C03 Temp. GR.C	C41 Width of test piece	C40 Type of test piece	C44 Testing method	C46 Energy Joule	C45	C42 Individual values AV=J			C43 Mean value
01	483328	48783		K4	QO	-40		CHP-V		750	AV 2	211	228	202	214
01	483329	48788		K4	QO	-40		CHP-V		750	AV 2	178	196	181	185
01	483330	49634		K4	QO	-40		CHP-V		750	AV 2	124	123	122	123
02	483329	48806		K4	QO	-40		CHP-V		750	AV 2	155	170	161	162
03	483329	48813		K4	QO	-40		CHP-V		750	AV 2	149	131	157	146
03	483330	48815		K4	QO	-40		CHP-V		750	AV 2	187	187	183	186
03	483330	48819		K4	QO	-40		CHP-V		750	AV 2	159	150	161	157
04	483328	48775		K4	QO	-40		CHP-V		750	AV 2	201	209	186	199
04	483328	48778		K4	QO	-40		CHP-V		750	AV 2	206	205	193	201
04	483328	48782		K4	QO	-40		CHP-V		750	AV 2	209	153	192	185
05	483331	49081		K4	QO	-40		CHP-V		750	AV 2	87	129	102	106
05	483332	48857		K4	QO	-40		CHP-V		750	AV 2	207	190	202	200
05	483332	48862		K4	QO	-40		CHP-V		750	AV 2	149	139	116	135
05	483333	48863		K4	QO	-40		CHP-V		750	AV 2	182	198	205	195
06	483332	48874		K4	QO	-40		CHP-V		750	AV 2	155	145	127	142
06	483333	48873		K4	QO	-40		CHP-V		750	AV 2	184	169	197	183
07	483333	48876		K4	QV	-40		CHP-V		750	AV 2	83	65	48	65
08	483327	48744		K4	QV	-40		CHP-V		750	AV 2	152	156	163	157
08	483327	48747		K4	QV	-40		CHP-V		750	AV 2	148	174	142	155

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.			AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	A01
 Manufacturer's mark		B. BALDAUF Test House Manager	Inspector's stamp	Date 03.08.20	PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 12/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. S690QL+DILLIMAX690T				
B03 Any suppl. requirements EN-10025-6:19/DILLING-D04:16				

C40-C49 Impact test

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	B05 Reference (heat) treatment	C01	C02/ C01	C03 Temp. GR.C	C41 Width of test piece	C40 Type of test piece	C44 Testing method	C46 Energy Joule	C45	C42 Individual values AV=J		C43 Mean value	
09	483327	48707		K4	QV	-40		CHP-V		750	AV 2	168	159	161	163
09	483327	48718		K4	QV	-40		CHP-V		750	AV 2	126	149	152	142
10	483326	48690		K4	QV	-40		CHP-V		750	AV 2	86	74	75	78
10	483327	48721		K4	QV	-40		CHP-V		750	AV 2	155	142	117	138
11	483255	47116		K4	QV	-40		CHP-V		750	AV 2	204	175	179	186

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	N	CU	MO	NI	CR	V	NB	TI	B
483255	Y	0,167	0,302	1,322	0,013	0,0004	0,0038	0,023	0,273	0,213	0,683	0,002	0,025	0,004	0,0014
483326	Y	0,166	0,300	1,312	0,012	0,0007	0,0033	0,021	0,216	0,116	0,318	0,002	0,024	0,005	0,0014
483327	Y	0,168	0,297	1,321	0,013	0,0005	0,0035	0,017	0,218	0,117	0,320	0,002	0,025	0,004	0,0010
483328	Y	0,146	0,320	1,455	0,009	0,0006	0,0038	0,021	0,070	0,031	0,124	0,001	0,017	0,013	0,0012
483329	Y	0,146	0,308	1,459	0,009	0,0007	0,0033	0,023	0,071	0,031	0,119	0,001	0,016	0,013	0,0014
483330	Y	0,145	0,317	1,465	0,011	0,0007	0,0038	0,021	0,077	0,031	0,119	0,001	0,017	0,013	0,0014
483331	Y	0,144	0,198	0,882	0,014	0,0017	0,0040	0,018	0,211	0,027	0,463	0,002	0,026	0,012	0,0012
483332	Y	0,145	0,195	0,897	0,013	0,0012	0,0039	0,016	0,214	0,037	0,471	0,002	0,027	0,013	0,0012
483333	Y	0,144	0,185	0,892	0,013	0,0016	0,0042	0,021	0,217	0,053	0,472	0,002	0,026	0,012	0,0011

A04



Manufacturer's mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20

PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 13/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	S690QL+DILLIMAX690T			
B03 Any suppl. requirements	EN-10025-6:19/DILLING-D04:16			

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	ZR	AL-T
483255	Y	0,0002	0,070
483326	Y	0,0002	0,069
483327	Y	0,0002	0,077
483328	Y	0,0002	0,033
483329	Y	0,0002	0,033
483330	Y	0,0002	0,033
483331	Y	0,0002	0,030
483332	Y	0,0002	0,030
483333	Y	0,0002	0,028

C94 Heat analysis Carbon equivalent / Alloying restrictions

B07.2 Heat	FO-02=		FO-51=		FO-A1=		FO-C4=
483255	0,59		0,03		18		0,37
483326	0,50		0,03		21		0,34
483327	0,51		0,03		22		0,34
483328	0,43		0,02		9		0,31
483329	0,43		0,02		10		0,31
483330	0,43		0,02		9		0,31
483331	0,43		0,03		8		0,28
483332	0,44		0,03		8		0,28
483333	0,44		0,03		7		0,28

A04



Manufacturer's mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. Baldauf

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20

PP 1

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 14/...
A05 Established inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	S690QL+DILLIMAX690T			
B03 Any suppl. requirements	EN-10025-6:19/DILLING-D04:16			

C94 Carbon equivalent formula / Alloying restrictions

FO-02 = $C + (MN/6) + (CR+MO+V)/5 + (NI+CU)/15$
 FO-51 = V +NB
 FO-A1 = AT/N
 FO-C4 = $C + (MN+MO)/10 + (CR+CU)/20 + NI/40$

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO.: 01-03

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.

SURFACE AS PER EN-10163-2 CLASS A SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

ITEM NO.: 04-11

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.

SURFACE AS PER EN-10163-2 CLASS A SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T4H

D02 Non-destructive tests - Ultrasonic testing

ITEM NO.: 01-11

UT-SPECIFICATION : EN-10160 CLASS S1 AND E1
 SCANNING PLAN BODY : LONGITUDINALLY SCAN LINES SPACING 100 MM
 EDGES : 100 MM
 PERSONNEL QUALIFICATION : LEVEL 2 IN ACCORDANCE TO ISO 9712
 THE TEST RESULTS MEET THE REQUIREMENTS OF THE ORDER.

A04



Manufacturer's mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. BALDAUF
Test House Manager



Inspector's stamp

AG der Dillinger Hüttenwerke
 Postfach 1580, D-66748 Dillingen/Saar
 Inspection department

A01

Date 03.08.20

PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 15/...
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	S690QL+DILLIMAX690T			
B03 Any suppl. requirements	EN-10025-6:19/DILLING-D04:16			

Z04 Environmental product declaration for structural steel

ITEM NO.: 01-11

For structural steel plates from Dillinger a validated environmental product declaration according to ISO 14025 and EN 15804 was established: EPD-BFS-20180116-IBG2-EN. Further information can be found under www.dillinger.de/EPD-E/.

A04



Manufacturer's
mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. BALDAUF
Test House Manager

Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20



PP 1

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A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 715169-03.08.20	A08/ Manufacturer's order/ A03 Certificate No. 458557-001	Sheet 16
A05 Established Inspecting body DH	A06 Purchaser LEPPINEN, YLISTARO Final receiver LEPPINEN, YLISTARO	A07.1 No. TL-439/20 A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design.	S690QL+DILLIMAX690T			
B03 Any suppl. requirements	EN-10025-6:19/DILLING-D04:16			

Z04 CE-marking

ITEM NO.: 01-11

 0769	EN 10025-1:2004 Plate S690QL / 1.8928 to be used in welded, bolted and riveted structures
DILLINGER  AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar 20 S690QL_EN10025-6-09_A_160101E1	Tolerance on dimensions and shape: Elongation Tensile strength Yield strength Impact strength Weldability Durability (chemical composition)

The declaration of performance can be downloaded from www.dillinger.de/dop/S690QL_EN10025-6-09_A_160101E1.pdf

A04



Manufacturer's mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

B. Baldauf

B. BALDAUF
Test House Manager

AHB

Inspector's stamp

AG der Dillinger Hüttenwerke
Postfach 1580, D-66748 Dillingen/Saar
Inspection department

A01

Date 03.08.20

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